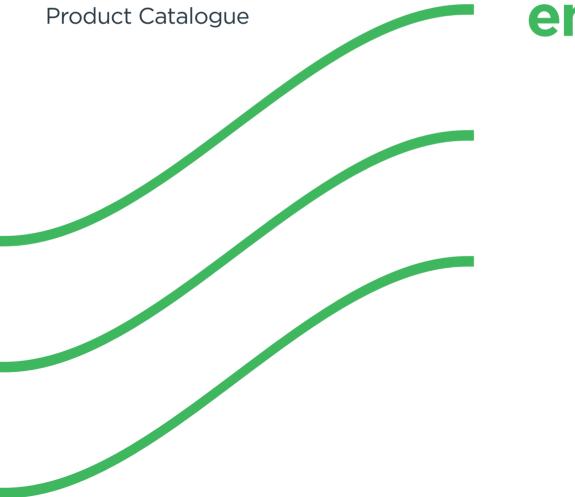
# SIMPLE <u>AS WA</u>TER



# SIMPLE AS WATER

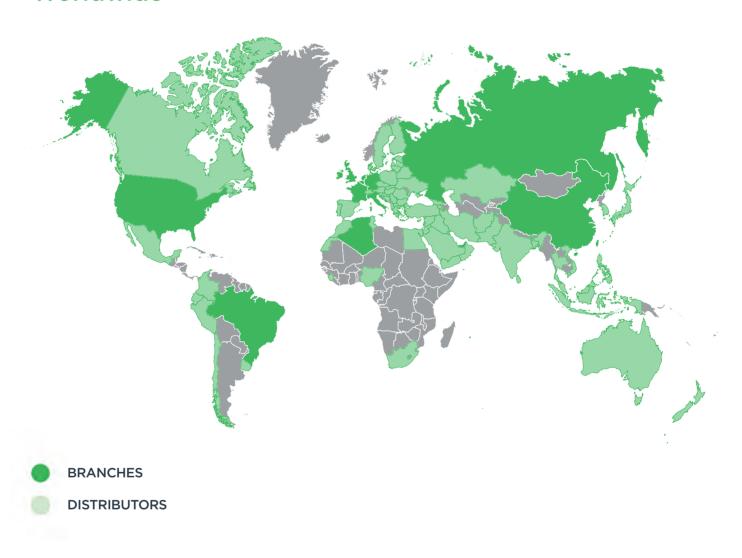




# EMEC

# WATER TREATMENT SYSTEMS

# Worldwide



#### **EMEC srl**

THE BEST DOSING SOLUTIONS SINCE 1982

198 employees in Italy

**54** countries

10 branches and 24 distributors 150.000 dosing pumps/year

30.000 controllers/year

5.000 all-in-one solutions/year



100% MADE IN ITALY

All our products are 100% Made in Italy.



#### WARRANTY

5 years warranty for our dosing pumps and controllrers.

# 1

# Flexibility and innovation

Flexibility and innovation are fundamental to us. Since 1982, we have been designing and producing reliable, cutting-edge instruments for water treatment and chemicals dosing.

As a company, we are open to change and, just like water, we have branched out over time, spreading out into wide-ranging areas, from industrial water treatment to potabilization to water purification, from food and beverage industry to swimming pools.

#### **OUR VALUE**

Being at the cutting edge means constant study. Our R&D and design departments are where our heart beats.

Extremely high-profile engineers and technicians are committed to developing software and designing hardware, but also to studying and evaluating hydraulic and mechanical components.

The customers and their satisfaction have always been at the heart of what we do, so we pay constant attention to the quality of our production processes, through a constantly updated and cutting-edge range of industrial machines.

#### **QUALITY AND SAFETY, FIRST OF ALL**

We are entirely responsible for every stage of the process, from invention to delivery. Our products undergo up to 10 quality checks and are tested four times before reaching the customer.

The quality management system of our production process is **ISO 9001** certified and has customer satisfaction as its ultimate goal, as well as continuous improvement of company performance.

Customers satisfaction comes hand-in-hand with ensuring safety for them, their operators and final

Our dosing pumps and controllers are *UL* certified to guarantee full compliance with general requirements for safety of use, while *NSF* certifications guarantee that our pumps do not release hazardous pollutants into the water and therefore are fully safe for use in contact with drinking water, for example in the food production industry, or at recreational facilities like swimming pools and spas.

#### COMPETENCE AND PROFESSIONALISM

Extremely high performance, top quality and high technology are our greatest assets. But there is more.

Every day, we safeguard something equally important: human capital. Our co-workers are the best professionals on the market; the most expert and competent people.

For this reason our organizational model is designed to manage their safety and health in an organic and systematic way, respecting the international standard *ISO 45001*.

#### **ENVIRONMENTAL SUSTAINABILITY**

The adoption of an environmental management system compliant with the international standard *ISO 14001* arises from the awareness of the imprint that human activities leave on the planet.

Our environmental protection management system allows us to minimize the impact of production processes (with emissions well below the prescribed limits), of products and of raw materials used (with the recycling of most of the waste materials), also thanks to an energy saving system that covers all company spaces and to the use of renewable energy sources.

#### **OUR CERTIFICATIONS**









#### **OUR SOCIAL CHANNELS**











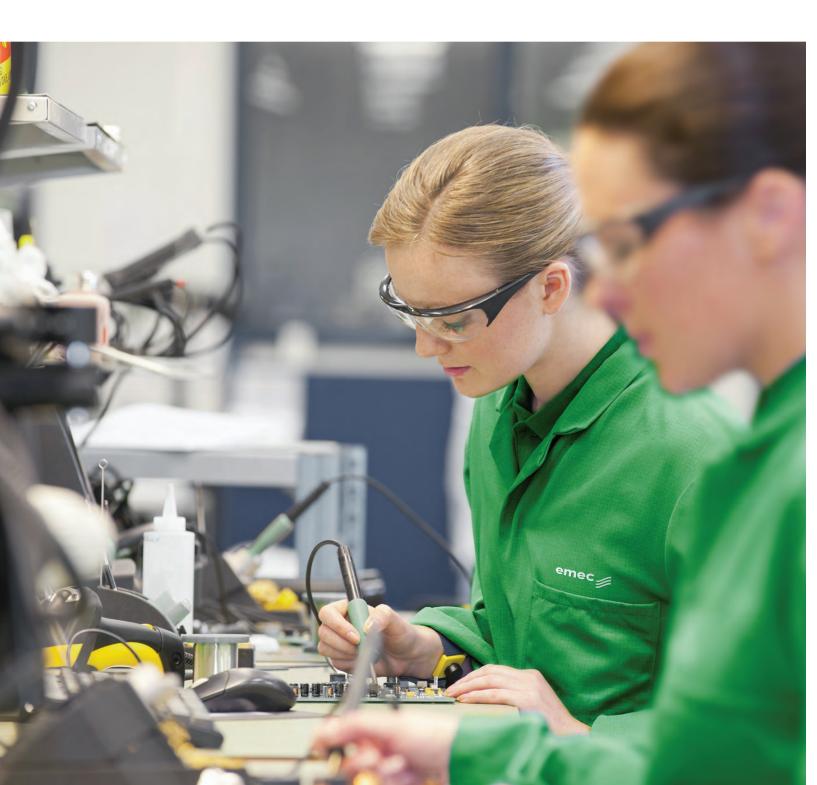
# **Product design**

Design underpins the production process, driving each and every aspect of our work at EMEC. Our every effort is geared towards delivering a timely, accurate and effective response to our customers' requirements.

The resources allocated to our design and development division reflect that: close to 10% of our company's human capital. Our in-house engineers and technicians design and develop software and hardware, as well as test hydraulic and mechanical components.

#### **OUTSTANDING PROFESSIONALS**

Our in-house professionals carry unparalleled qualifications, gained through years of experience and dedication. Our team boasts years of hand-on experience and regularly takes part in ongoing professional training, allowing us to be on top of chemical handling and industry developments. EMEC offers its clients highly trained, skilled professionals, whose proven credentials and wealth of experience are nothing less than leading-edge.



# **Production**

The high standards to which we deliver, on a daily basis, both our services and products, comes from our uncompromising dedication to quality. Total quality is our industrial hallmark, and quality is what sets our products apart from the broader market.

#### **WORKSHOP**

With on-site manufacturing facilities we are a notch above the competition. At EMEC we take pride in ensuring full internal control over all aspects of production.

As much as it implies an onus, product reliability is our foremost pledge, one that cannot be delivered by outsourcing the production of key product components.

Our workshop's capabilities are also crucial to the design stage, ensuring full control over product and systems development and customization, offering customers a complete solution to their requirements.

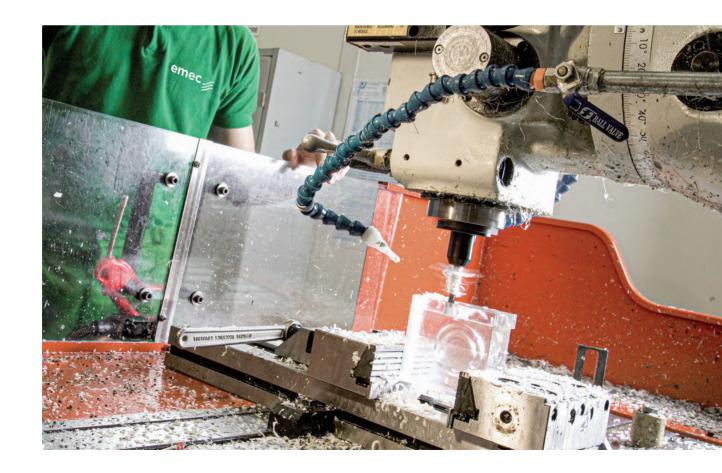
#### **ASSEMBLY**

Our unparalleled experience and professional know-how also come to bear during the delicate assembly stage, where high quality components come together to form top-of-the-range products. Our components list features as many as 40,000 items: a figure which, on its own, testifies to the scale of our commitment to resources and standards.

#### **TEST CENTER**

Low quality isn't an option for us. Substandard products defy efforts to secure a market standing, generate the added burden of production recalls and inevitably compromise subsequent product placement.

Our efforts to apply rigorous self-assessment standards are reflected in the quality of our products. Each and every component is subject to rigorous internal testing, with three layers of testing contributing to assembled product reliability. Such stringent standards ensure significantly inferior damage probability, heightened lifetime and optimal operation of our products.



# Sales

Our solid customer base is proof of our ongoing commitment to delivering reliable products to high price-quality standards. On top of that, our clients can rely on our constant support leading up to and after product purchase. Pre- and post-sales services address all of our customers' product requirements and potential customization needs.

#### **SALES NETWORK**

As sales network partners you are part of the broader EMEC project, you're not just sales agents. Our sales managers boast a firm technical grounding and in-depth knowledge of the production cycle, offering client focused, practical insights into our product range.

Our every effort is geared towards offering customer-led solutions, establishing full-fledged partnerships with our clients. At EMEC we exceed our role as suppliers, focusing on solving as well as preventing product issues.

#### **CUSTOMIZATION**

Total control over production allows us to offer clients a broad set of customization options, ranging from individual branding and product component options, to substantial hardware and software departures from standard product specifications.

#### **SALES DESK**

Our sales department's back office ensures that every aspect of product supply, from order through to delivery, runs smoothly. Any issues or problems arising during the course of supply are dealt with in timely fashion, cutting any potential delays to a minimum.

Our sales desk's efficient handling of client inquiry translates into 40% of orders being adapted during the first contact stage. EMEC has a close to zero customer-loss record.

#### **POST-SALES ASSISTANCE**

Following delivery we provide ongoing support for our products, ensuring onsite maintenance and inspection services, as well as remote support.

Our Max5 system, for instance, allows us to provide Sydney-based clients with immediate software updates direct from our Rieti office via remote PC applications.

We provide real-time, multi-language customer assistance during out-of-office hours.





# **Training**

At EMEC we fully understand the complexity of each industry's ever-changing challenges and that the products we develop need to be handled by qualified, trained personnel. That understanding inspired the establishment of the EMEC Training Program: a scheme built around modules, addressing topics spanning technology and chemistry. Our most senior, expert sales account managers are entrusted with providing the training.

At EMEC we believe that experienced account managers can exceed their sales role and deliver value-added service to our customers.

#### TRAINING WITH A PURPOSE

Anyone who has taken part in our Program knows that the scope of training goes well beyond providing static learning requirements. EMEC training courses seek to target issues of practical consequence, providing insights into the workings of our products, building solution-oriented approaches.



- 1. METERING PUMPS
- 2. LOTUS CHLORINE DIOXIDE GENERATOR
- 3. CONTROLLERS
- 4. PROBES
- 5. CUSTOMIZED SOLUTIONS



# Stepper motor-driven

Stepper motor

Multifunction control

■ High strength PTFE membrane -5- year warranty

Foot mounted





#### STEPPER MOTOR

**SLOW SUCTION MODE** 

TURNDOWN RATIO 1:4800

**EXTERNAL CONSTANT DOSING** 

MULTICOLOR DISPLAY

**MULTIFUNCTION** 

**WORKING MODES** 

CONSTANT CONSTANT with external command

PPM % MA WEEKLY

VEEKLY PAUSE-WORK

LO PULSE

VOLT

External/Manual BATCH



Configuration available with extra-charge

### **PUMP HEADS**



**PVDF** 

PP





AISI316L

PMMA





Level Probe with foot filter

1/2" or 3/4" Injection valve



# Flow rate up to 80 L/hr, working pressure up to 20 bar

#### **FEATURES**

Thanks to the new stepper motor and to the MultiFunction software, PRISMA dosing pumps offer complete control over dosing speeds and working modes as well as great flexibility and repeatability, meeting even particularly complex application needs. PRISMA is also equipped with Level control, Alarms and Stand-by, while available working modes include Constant, Constant with external input, ppm, %, mlq, Pause-work, Weekly, mA, Pulse, Volt, external Batch and manual Batch

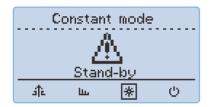
PRISMA dosing pumps feature the Encoder control knob for quickly browsing through the configuration menus and a large display to easily control and regulate the working parameters. By changing background colors PRISMA backlight display is capable of signaling different working status: pump running (green); stand-by (white); warning condition (yellow); alarm condition (red).

#### **TURNDOWN**

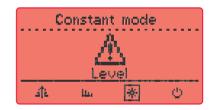
PRISMA stepper motor-driven pumps give you the most accurate control over the stroke speed, providing an outstanding turndown ratio of up to 4800:1. It means PRISMA, through its digital multifunction control, can split up the dosing process into a maximum of 4800 steps in order to offer the most homogeneous and precise distribution of the product to dose according to the required application.

#### **SLOW MODE**

Extreme versatility of PRISMA dosing pumps is also due to Slow Mode function. With Slow Mode enabled you can reduce the suction speed to 75, 50 or 25% of the normal speed, making easier, more reliable and extremely accurate the priming and the dosing even when you have to handle particularly viscous liquids.







CAPACITY RANGE					
PRESSURE	CAPACITY	Pump head (PVDF)	Injection hose (PVDF)	Suction hose	
20 bar	1 l/h	I	4 x 6	4 x 6	
25 bar	2 l/h	L	4 x 6	4 x 6	
20 bar	5 l/h	L	4 x 6	4 x 6	
16 bar	7,5 l/h	L	4 x 6	4 x 6	
10 bar	13 l/h	M	6 x 8	6 x 8	
7 bar	20 l/h	N	6 x 8	6 x 8	
5 bar	28 l/h	N	8 x 10	8 x 12	
4 bar	50 l/h	N	8 x 10	8 x 12	
2 bar	80 l/h	N	8 x 10	8 x 12	

# **AMS Series**

# Flow rate up to 60 L/hr, working pressure up to 25 bar

Manual stroke length adjustment
 Manual or self venting
 High strength membrane -5- year warranty
 Horizontal mounting
 PVDF pump head





AMS MF digital multi-function

AMS PH built-in pH reading and adjustment

AMS RH built-in ORP reading and adjustment

AMS PLUS constant / constant 1-10

multiplier 1-10

divider 1-10 / 1-100 / 1-1000

mA current signal

AMS CO PLUS constant with divider 1/10

AMS CL PLUS constant with level control and divider 1/10

# PUMP HEADS SUPPLIED ACCESSORIES Level Probe with foot filter Injection valve



# K Series

# Flow rate up to 18 L/hr, working pressure up to 20 bar

Manual stroke length adjustment | Manual or self venting | High strength membrane -5- year warranty | Horizontal mounting | PVDF pump head





KMS DC digital constant

KMS MF digital multi-function

KMS PH built-in pH reading and adjustment

KMS RH built-in ORP reading and adjustment

KMS EN weekly timer and solenoid valve control

KMS CL built-in chlorine reading and control

K PLUS constant / constant 1-10 multiplier 1-10

divider 1-10 / 1-100 / 1-1000

mA current signal

K CO PLUS constant with divider 1/10

K CL PLUS constant with level control and divider 1/10

# PUMP HEADS SUPPLIED ACCESSORIES Level Probe with foot filter valve

# T Series

# Flow rate up to 100 L/hr, working pressure up to 20 bar

■ Electronic flow adjustment ■ Manual or self venting ■ High strength membrane - 5 - year warranty ■ Wall mounting ■ PVDF pump head





TMS DC digital constant TMS MF digital multi-function

TMS PH built-in pH reading and adjustment TMS RH built-in ORP reading and adjustment TCO constant

TCL constant with level control

# PUMP HEADS

# **PVDF**











1/2" or 3/4" Injection valve



# **V** Series

# Flow rate up to 16 L/hr, working pressure up to 20 bar

Manual stroke length adjustment I Manual or self venting High strength membrane -5- year warranty Wall mounting PVDF pump head I





VMS MF digital multi-function

VMS PO built-in pH or ORP reading and control (set by menu)

VMS EN weekly timer and solenoid valve control VCO constant

VCL

constant with level control

# **PUMP HEADS**



Manual venting Manual venting Self venting





Self venting



Level Probe with foot filter



1/2" Injection valve

# **WDPHXX** Series

# Flow rate up to 10 L/hr, working pressure up to 7 bar

Digital programmable controller with double metering pumps

■ Wall mounting

■ Easy control by ENCODER wheel with EASY-NAV rotation

Double PVDF pump head

■ RS485 output for remote control



WDPHRH acid (pH) and disinfectant (ORP)

WDPHCL acid (pH) and chlorine

WDPHCF acid, flocculant (gr/h) and 230 VAC output for chlorine

**WDPHCA** acid, anti-algae and 230 VAC output for chlorine **WDPHOS** 

acid (pH) and active oxygen

### **PUMP HEADS**





Manual venting Manual venting Self venting



Self venting



Level Probe with foot filter



Clapet d'injection 1/2'



# **RAC Series**

**Car Wash** 

Compressed Air driven pumps I 3 installing modes: horizontal, wall and DIN rail mounting I Multiple pumps installation (side by side) I Single injection control knob I







RAC Pneumatic

RACV Pneumatic with electrovalve
RACP Pneumatic with priming button

# PUMP HEADS



Pump Head



INSTALLING OPTIONS





**SUPPLIED ACCESSORIES** 





Foot filter

1/2" Injection valve



# Flow rate up to 1000 l/h, working pressure up to 10 bar



### PRIUS D MF

Multifunction motor driven diaphragm dosing pumps

- PTFE diaphragm
- 230 VAC single phase power supply
- Wide display with clear information and easy navigation system with the click and turn wheel.
- Gear box can be rotated on the field 90 degrees for optimal installation
- Operating modes: Constant ppm % mlq pause-work pulse weekly mA Volt and Batch
- Level input
- Stand-by
- MODBUS (optional)
- IP65 Motor (optional)

# PUMP HEADS







# Flow rate up to 320 l/h, working pressure up to 10 bar



### PRIUS P MF

Multifunction motor driven plunger dosing pumps

- Ceramic or SS plunger
- 230 VAC single phase power supply
- Wide display with clear information and easy navigation system with the click and turn wheel.
- Gear box can be rotated on the field 90 degrees for optimal installation
- Operating modes: Constant ppm % mlq pausework - pulse - weekly - mA - Volt and Batch
- Level input
- Stand-by
- MODBUS (optional)
- IP65 Motor (optional)



# 1 PRIUS

# Flow rate up to 1000 l/h, working pressure up to 10 bar





# PRIUS D

Motor driven diaphragm metering pump

- Solid Teflon diaphragm pump heads with built in priming valve
- Stroke length adjustment
- Single and three phase motors.
- 0.18, 0.37 and 0.55 kW motors sizes

- 50 and 60 Hz motors
- Foot valve with filter, injection valve and tubing included in the pumps with capacities up to 240 l/h

# **PUMP HEADS**







# Flow rate up to 508 l/h, working pressure up to 10 bar



# PRIUS P

Motor driven plunger metering pump

- Ceramic and SS plungers
- SS and PP pump heads
- Stroke length adjustment
- Single and three phase motors

- 0.18, 0.37 and 0.55 kW motors sizes
- 50 and 60 Hz motors

# PUMP HEADS PLUNGERS PLUNGERS PP AISI316L CERAMIC (SIALOX96) AISI420

# 1 PRIUS

# Flow rate up to 170 l/h, working pressure up to 100 bar





# PRIUS D HIGH PRESSURE & PRIUS D HIGH PRESSURE ATEX 2D/2G Motor driven diaphragm metering pump

- SS pump head
- Solid Teflon diaphragm
- Stroke length adjustment
- Single and three phase motors

**2G** 

# **PUMP HEADS**



AISI316L





# Flow rate up to 240 l/h, working pressure up to 10 bar





# PRIUS D ATEX & PRIUS P ATEX 2D/2G-3D/3G Motor driven diaphragm/plunger metering pump

- PTFE diaphragm / Ceramic or SS plunger
- Stroke length adjustment
- Three phase motors
- Aluminium enclosure
- Stainless steel liquid ends (AISI 316)



# PUMP HEADS (PRIUS D ATEX) PUMP HEADS & PLUNGERS (PRIUS P ATEX) PVDF PP AISI316L PP AISI316L CERAMIC (SIALOX96)

# **Pumps Accessories**

# Reliable products

### CHEMICAL TANKS & SAFETY BUNDS



Chemical tanks made of polyethilene, UV resistant with safety bunds.

For dosing pumps and mixers.

Our chemical tanks can be assembled with:

- 1 Dosing pump (or 2 without mixer)
- 1 mixer
- 1 water loading faucet
- 1 outgassing valve
- 1 or 2 suction lances
- 1 water purging faucet
- 2 level probes with filter (without mixer)

Assembling made with two dosing pumps must use a double-suction lance and KDPV kit for connecting both the pumps.



High speed mixer 1400 RPM. AISI shaft-PVC coated, different lengths available (630-730). Marine impeller, diameter 70mm.



Slow speed mixer 65/200 RPM. AISI shaft-PVC coated, different lengths available (630-730mm).

3-blade impeller, diameter 150mm.



Manual mixer. PVC shaft, different lengths available (450-650 and 770-1100 mm). Impeller diameter 130 mm.



Manual mixer. PVC shaft, different lengths available (450 mm).



# Pumps Accessories

# **Reliable products**



Suction lances with level control, for tanks up to 1000 liters.



1/2" injection lance for dosing sodium hypochlorite in hard water. Self cleaning. FKM B o-ring. PVDF or Stainless Steel body.

### MF MULTIFUNCTION VALVE



Multifunction valve (pressure, safety, antisyphon and bleed) 1/2" connections for different hoses diameters. FKM B or EPDM o-ring. PVDF body.



Flow sensor with PVDF body, N.C. contact and adjustable sensitivity.

Max 45°C - 25 bar



Woltmann water pulse sender water meter, dry dial.

Max 60°C - 16 bar



Cold water pulse sender water meter.

Max 30°C - 16 bar

CATFI - dry dial



Woltmann water pulse sender water meter, dry dial and PTFE internal/ external coating.

Max 60°C - 16 bar



Cold water pulse sender water meter and PTFE internal/external coating.

Max 30°C - 16 bar





**ADVANTAGES** 

#### **Reaction at controlled pressure**

Max capacity: from 8 to 20 g/h

- High degree of stability of the chlorine dioxide solution
- > No ClO<sub>2</sub> loss due to closed reaction chamber
- > Diluted chemicals

Also available equipped with a CIO<sub>2</sub> probe (SCL2 or SCL17) or a Redox probe (ERH), a probe holder and a filter.

**GAS SENSOR OPTION** 

LOTUS MINI with gas sensor detection.

LOTUS MINI is an all-round solution for all your need for water disinfection. It is safe and solid and can also be controlled remotely via the web application ERMES through a 2G/3G modem or a lan adapter, while Modbus is available as option.

Its elegant cover preserves the cleanliness of the inner components and their integrity. Chlorine dioxide produced by LOTUS MINI can be proportional to the circulating water flow or based on a measured setpoint. There is no storage of chlorine dioxide therefore there is no chlorine dioxide gas or concentrated solutions outside of the process application.

#### Max capacity: from 8 to 20 g/h

#### FFATURES

- > Instantaneous CIO, production
- > ClO2 dosing in proportional mode
- > Flow control input (flow alarm)
- > Tank level controls (level alarms)
- > Water meter input
- > Stand-by input
- > Real time production data
- > Pumps and SEFL flow sensors monitoring
- > Permanent data storage with system data log (on Logbook menu)
- > ERMES communication
- > USB data log (option)
- > Ethernet module (option)
- > GSM internal modem (option)
- > MODBUS module (option)
- > WIFI module (option)
- > Service due date
- > mA output
- > CIO, concentration: 2 g/l
- > Flow control input (flow alarms)
- > Tank level control (level alarms)
- > HCl (red), NaClO2 (blue) and dilution water (grey) metering pumps
- > 3 SEFL pump dosing check
- > MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
- > PVC reaction chamber
- > ASA (Acrylonitrile Styrene Acrylate) or fiber glass enclosure
- > IP65 protection (NEMA4x) of LOTUS control instrument and pumps
- > Wheel control for easy programming
- > Working temperature: 0-45°C (32-110°F)







#### **ADVANTAGES**

#### **Reaction at ambient pressure**

Max capacity: 10 g/h - 30 g/h - 60 g/h

- > Multi-point injection
- > No emission
- > Diluted chemicals

Also available equipped with a CIO<sub>2</sub> probe (SCL2 or SCL17) or a Redox probe (ERH), a probe holder and a filter.

#### **GAS SENSOR OPTION**

LOTUS AIR with gas sensor detection.

LOTUS AIR is a pressure-less chlorine dioxide generator useful for those applications in which several injection points are required. Chlorine Dioxide is produced from diluted base chemicals: acid-chlorite process by Hydrochloric Acid (HCl 9%) and Sodium Chlorite (NaClO2 7,5%).

Chlorine dioxide produced by LOTUS AIR is stocked into a tank and then dosed proportionally to the request. It can also be controlled remotely via the web application ERMES through a 2G/3G modem or a lan adapter, while Modbus is available as option. Its elegant cover preserves the cleanliness of the inner components and their integrity.

Max capacity: from 10 to 60 g/h

#### **FUNCTIONS**

- > BATCH chlorine dioxide production
- > CIO, dosing in proportional mode
- Alarms: products, water, emptying
- > Water meter input
- > Stand-by input
- > Real time production data
- > Pumps and SEFL flow sensors monitoring
- > Service due date
- > ERMES communication
- > USB data log (option)
- > Ethernet module (option)
- > GSM internal modem (option)
- > MODBUS module (option)
- > WIFI module (option)
- > CIO, concentration in water measurement and control
- > mA output
- > CIO, concentration: 2 g/l
- > HCl (red), NaClO<sub>2</sub> (blue) and ClO<sub>2</sub> (grey) metering pumps
- > MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed
- > Double chamber: reaction and storage
- > ASA (Acrylonitrile Styrene Acrylate) or fiber glass enclosure
- > IP65 protection (NEMA4x) of LOTUS control instrument and pumps
- > Wheel control for easy programming
- Working temperature: 0-45°C (32-110°F)





**ADVANTAGES** 

#### **Reaction at controlled pressure**

Max capacity: from 80 to 1000 g/h

- > Large-scale applications
- > High degree of stability of the chlorine dioxide
- > No CIO<sub>2</sub> loss due to closed reaction chamber
- > Diluted chemicals

**GAS SENSOR OPTION** 

LOTUS MAXI with gas sensor detection.

LOTUS MAXI is one of the largest product among EMEC Chlorine Dioxide generators and is used in all those cases in which there is need of a big production, such as large water treatment plants.

Chlorine dioxide produced by LOTUS MAXI is set to be proportional to the circulating water flow or based on a setpoint, it is then dosed into the water flow.

It can also be controlled remotely via the web application ERMES through a 2G/3G modem or a lan adapter, while Modbus is available as option.

Max capacity: from 80 to 1000 g/h

#### **FEATURES**

- > Instantaneous CIO, production
- > ClO2 dosing in proportional mode
- > Flow control input (flow alarm)
- > Tank level controls (level alarms)
- > Water meter input
- > Stand-by input
- > Real time production data
- > Pumps and SEFL flow sensors monitoring
- > Permanent data storage with system data log (on Logbook menu)
- > ERMES communication
- > USB data log (option)
- > Ethernet module (option)
- > GSM internal modem (option)
- > MODBUS module (option)
- > WIFI module (option)
- > Service due date
- > mA output
- > CIO, concentration: 2 g/l
- > Flow control input (flow alarms)
- > Tank level control (level alarms)
- > HCl (red) and NaClO, (blue) metering pumps
- > 3 SEFL flow sensors as security
- > MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed
- > PVC reaction chamber
- > ASA (Acrylonitrile Styrene Acrylate) enclosure
- > IP65 protection (NEMA4x) of LOTUS control instrument and pumps
- > Wheel control for easy programming
- > Working temperature: 0-45°C (32-113°F)







#### **ADVANTAGES**

#### **Reaction at ambient pressure**

Max capacity: from 8 to 80 g/h

- > High degree of stability of the chlorine dioxide
- > No CIO, loss due to closed reaction chamber
- > Diluted chemicals

LOTUS EASY is the best solution if you want a simple but professional way to produce chlorine dioxide, thanks to an integrated All-in-One Controller eqipped with two metering pumps.

. Chlorine dioxide produced by LOTUS EASY can be proportional to the circulating water flow or based on a measured setpoint, it is then dosed into the water flow.

There is no storage of chlorine dioxide therefore there is no chlorine dioxide gas or concentrated solutions outside of the process application.

LOTUS EASY is designed so that the reaction to produce chlorine dioxide takes place in a reaction chamber. Multi function valves on injection points ensure security of the reaction

#### Max capacity: from 8 to 80 g/h

#### **FEATURES**

- > Instantaneous CIO, production
- > CIO, dosing in proportional mode
- > Level alarms
- > Water meter input
- > Stand-by input
- > Real time production data
- > Pumps and SEFL flow sensors monitoring
- > Service due date
- > By-pass flow detection
- > mA (0-20mA) input
- > CIO, concentration: 2 g/l
- > Level alarms
- > 2 flow sensors
- > MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed
- > Static mixer
- > PVC reaction chamber
- > Working temperature: 0-45°C (32-113°F)
- > 600 x 800 mm panel mounting
- > By-pass diametre: DN 40





LOTUS ULTRA is the largest product among EMEC Chlorine Dioxide generators and is used in all those cases in which there is need of a big production, such as large water treatment plants.

Chlorine Dioxide is produced from concentrated base chemicals: acidchlorite process by Hydrochloric Acid (HCl 33%) and Sodium Chlorite (NaClO, 27%).

Chlorine dioxide produced by LOTUS ULTRA is set to be proportional to the circulating water flow or based on a setpoint, it is then dosed into the water flow.

#### Max capacity: 2000 g/h

#### **FEATURES**

- > Instantaneous CIO, production
- > CIO, dosing in proportional mode
- > Flow control input (flow alarm)
- > Tank level controls (level alarms)
- > Water meter input
- > Stand-by input
- > Real time production data
- > Pumps and SEFL flow sensors monitoring
- > Permanent data storage with system data log (on Logbook menu)
- > Service due date
- > LOTUS control instrument
- > HCl (red) and NaClO2 (blue) metering pumps
- > 2 pumps for dilution water (grey)
- > 4 SEFL flow sensors as security
- > MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
- > PVDF reaction chamber
- > IP65 protection (NEMA4x) of LOTUS control instrument
- > ENCODER wheel control
- > Working temperature: 0-45°C (32-110°F)
- > mA output
- > CIO, probe reading
- > Temperature probe reading (probe and accessories not included)

### **ADVANTAGES**

#### **Reaction at controlled pressure**

Max capacity:: 2000 g/h

- > Large-scale applications
- > High degree of stability of the chlorine dioxide solution
- > No CIO<sub>2</sub> loss due to closed reaction chamber
- > Diluted chemicals

Also available equipped with a CIO<sub>2</sub> probe (SCL2 or SCL17) or a Redox probe (ERH), a probe holder and a filter.

#### **GAS SENSOR OPTION**

LOTUS ULTRA with gas sensor detection.



# CENTURIO PRO / TOWER / POOL

# Up to 10 channels

Water treatmentCooling towersSwimming pools



## **UP TO 10 CHANNELS (6 ANALOG)**

REMOTE SOFTWARE UPDATE

CONDUCTIVITY - CONTACT OR INDUCTIVE					
ORP					
TRACERS					
TURBIDITY					
DISSOLVED OXYGEN					
CORROSION					
ONLINE REMOTE CONTROL					
REALTIME PARAMETERS READING AND REGULATION					
SETTINGS EXPORT / IMPORT					

CENTURIO TOWER is the control instrument in cooling tower water treatment, with the ease and safety you need and with the stylish box designed by Giugiaro Design. CENTURIO is equipped with a Linux operating system, a high-performance ARM A5 microprocessor, a large, touchscreen, color display, in order to give you total and simultaneous control, also with real-time graphs, over 5 channels and the most important parameters for cooling tower water treatment, such as conductivity, chlorine, pH or ORP.

CENTURIO TOWER can connect to the internet and then be safely configured and managed with ERMES wherever you are by using any device and any browser. It is also equipped with MODBUS serial communication to be connected to other devices on RS485 networks and TCP/IP MODBUS.

# HARDWARE

- Large 4.3" LCD Full Color
- Touchscreen Display
- High-performance ARM A5 microprocessor
- Large capacity storage for logging

#### **SOFTWARE**

- ERMES Remote Control
- Multi-language
- Cross platform software
- Communication WIFI 3G ETHERNET MODBUS
- High performance with LINUX operating system

#### **PARAMETERS**

- CENTURIO with conductivity measurement
- 5 Modular channels to combine
- MODBUS TCP/IP and RTU module included
- ETHERNET module included
- USB module included
- WIFI or 3G module as option
- 0-20 mA input module as option to control different parameters remotely

#### **DESIGN**

- Box design by GIUGIARO DESIGN
- New "EASY-MOUNT" system
- Designed for mounting on pipes
- Opening with side zipper and captive screws

# LD Multichannel / PLUS Series

# 2 channels plus 1 for temperature

Water treatment |
Cooling towers |
Industrial-level chemical dosing |
Depuration |
Agriculture |
Swimming pools disinfection |



#### Factory parameter configuration.

- pH
- ORP
- Chlorine/Bromine
- Conductivity
- Inductive Conductivity
- Chlorine Dioxide
- Hvdrogen peroxyde
- Ozone
- Peracetic acid
- Turbidity

Controller for acid (pH) and a second parameter. Wheel with "EASY-NAV" control, Flow control, Local & Remote Controlled, ERMES web communication, Permanent data storage with system log, PT100 temperature probe, Stand-by input. Alarms: damaged probes - max dosage - threshold - levels - flow - reading. Programmable delay at dosing start-up (up to 60 minutes), Priority dosage, Probe readout menu, Probes check up, Multiple probe readings can be viewed. Working modes: on/off, impulsive proportional, proportional PWM and fixed PWM. Automatic or manual dosing activity, Chlorine/Bromine selection with SBR (LDPHCL), Flocculant pump control, mA output (option).

## Options:

- USB for data log recording
- Current Output (0/4 20 mA)
- Fthernet
- 2G/3G modem
- MODBUS protocol
- WIFI module

#### **PLUS Features:**

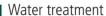
- 5 relais (2 setpoint; alarm; probe cleaning; circulation)
- Probe cleaning
- PID
- Feed forward

LD - Custom configurations on client request.

<sup>\*</sup> When ordering, please specify the parameters and the chlorine probe model.

# LDS / LDS PLUS Series

# 1 channel plus 1 for temperature



Cooling towers

Industrial-level chemical dosing

Depuration

Agriculture

Swimming pools disinfection



#### Factory parameter configuration.

- Ha ●
- ORP
- Chlorine/Bromine
- Conductivity
- Inductive Conductivity
- Chlorine Dioxide
- Hydrogen peroxyde
- Ozone
- Peracetic acid
- Turbidity
- Dissolved Oxygen

Wheel with "EASY-NAV" control, flow control, local & Remote Control, ERMES web communication, permanent data storage with system log, PT100 temperature probe, Stand-by input, Alarms: damaged probes - max dosage - threshold - levels - flow, Programmable delay at dosing start-up (up to 60 minutes), Priority dosage, Automatic temperature compensation, Probe readout menu (LDSCDIND), Working modes: on/off, impulsive proportional, proportional PWM and fixed PWM, Automatic or manual dosing activity, mA output (option).

#### Options for LDS and LDS PLUS:

- USB for data log recording
- Current Output (0/4 20 mA)
- Ethernet
- 2G/3G modem
- MODBUS protocol
- WIFI module

#### **PLUS Features:**

- 5 relais (2 setpoint; alarm; probe cleaning; circulation)
- Probe cleaning
- PID
- Feed forward

LDSPH - LDSPH PLUS pH (0-14) - °C (0-200) LDSRH - LDSRH PLUS ORP (0-1000mV) - °C (0-200)

LDSCL - LDSCL PLUS Chlorine (0-10 mg/l Cl<sub>2</sub>) - °C (0-200)

LDSCD - LDSCD PLUS Conductivity (depending on the probe) - °C (0-200)

LDSCDIND - LDSCDIND PLUS Inductive conductivity (0-3 mS|0-30mS|0-300mS) - °C (0-99,9)

LDSETORB2 - LDSETORB2 PLUS Turbidity (0-4000 NTU) - °C (0-40)

LDSTRC - LDSTRC PLUS Markers (0-9999 PPM) - °C (0-200)

LDSFR - LDSFR PLUS Fluorine (1E-5-1M) - Concentration (0-300 ppm) - °C (0-60)



# **MTOWER Series**

Up to 3 channels

Cooling towers



#### **Features**

- Conductivity for blowdown
- 2 Timers for biocides
- Pre-bleed
- Lockout

### Factory parameter configuration.

- pH
- ORP
- Chlorine
- Conductivity or Inductive conductivity
- Temperature

Easy control by ENCODER wheel with "EASY-NAV" rotation, Current Feed&Bleed display, Local & Remote Controlled, ERMES web communication, Simultaneous multiple view for probes reading, Permanent data storage with system log, Stand-by input, mA output (option). Working modes: on/off, impulsive proportional, proportional PWM and fixed PWM. Pre-bleed: Reduced water system conductivity before biocide dosing. Blow down: Discharge control on conductivity values, Lockout: Discharge valve locked for a settable time (after biocide dosage). Timeout: Maximum discharge valve opening time, Programmable delay at dosing start-up (up to 99 minutes), PT100 temperature compensation. Alarms: conductivity (high/low), Bleed timeout (conductivity not reached after set time), product level, flow, meter activity, not restored water.

#### Options:

- Conductivity inductive probe.
- USB for data log recording
- Current Output (0/4 20 mA)
- Ethernet
- 2G/3G modem
- WIFI module
- MODBUS protocol

#### **3 CHANNELS MODELS**

MTOWER PLUS CD/PH/CL : controller for conductivity, pH and chlorine MTOWER PLUS CD/PH/RH : controller for conductivity, pH, ORP

#### **2 CHANNELS MODELS**

MTOWER CD/PH: controller for conductivity and pH MTOWER CD/RH: controller for conductivity and ORP MTOWER CD/CL: controller for conductivity and chlorine

#### 1 CHANNEL MODEL

MTOWER CD: controller for conductivity

# **CONTROLLERS**

# Panel instruments

### 1 channel with temperature

Water treatment Cooling towers

Industrial-level chemical dosing

Depuration

Agriculture

Swimming pools disinfection

#### JA PRO 96x96 RACK-MOUNT SINGLE READING



JA PRO PH pH JA PRO RH ORP

JA PRO CL Chlorine (Total - Free) - Chlorine Dioxide -Hydrogen - Peroxyde - Ozone - Bromine -

Peracetic Acid

JA PRO CD Conductivity

JA PRO CD IND Inductive conductivity

JA PRO control instruments are a series of rack-mount (96x96) single reading systems with temperature reading, mA module and native modbus. On/Off, impulsive proportional and PID are main working modes.

It can set and monitor: pH, ORP, chlorine (depending on the probe: total chlorine, free chlorine, chlorine dioxide, hydrogen peroxide, ozone, bromine or paracetic acid) and conductivity (uS/S - Ohm - TDS / PPM) with automatic range and probe / product selection (H3PO4 - H2SO4 - HNO3 - HCl - NaOH - NaCl).

#### **Fearures**

- 2 setpoints (on/off, proportional)
- flow alarm,
- flow sensor
- stand-by input
- 0-20 mA or 4-20 mA output
- proportional to read value and programmable in the reading range
- alarm output
- mA module
- MODBUS serial communication

#### **Options**

- Avalilable low voltage 9-18VDC or 18-36VDC power supply.
- Available IP54 protection cover.

### **CONTROLLERS**



# Panel instruments

### 1 channel with temperature

Water treatment | Cooling towers | Industrial-level chemical dosing | Depuration | Agriculture | Swimming pools disinfection |

# J DIGITAL 96x48 RACK-MOUNT SINGLE READING



J DIGITAL PH PH J DIGITAL RH ORP

J DIGITAL CL Chlorine (Total - Free) - Chlorine Dioxide - Hydrogen Peroxyde - Ozone

- Bromine - Peracetic Acid

J DIGITAL CD Conductivity

J DIGITAL 03 Ozone

J DIGITAL CLO2 Chlorine dioxide

J DIGITAL TEMP Temperature

J DIGITAL control instruments are a series of rack mounting (96x48) single reading systems that meets many applications. It can set and monitor: pH, ORP, chlorine (depending on the probe: total chlorine, free chlorine, chlorine dioxide, hydrogen peroxide, ozone, bromine or paracetic acid), conductivity, ozone, chlorine dioxide and temperature. Probes are not included.

J DIGITAL models have: 2 setpoints (on/off, proportional), flow alarm, flow sensor stand-by input, 0-20 mA or 4-20 mA output proportional to read value and programmable in the reading range.

Available IP54 protection cover.

#### **DIN DIGITAL**

RAIL-MOUNT (6 modules) SINGLE READING



DIN DIGITAL PH PH DIN DIGITAL RH ORP

DIN DIGITAL CL Chlorine (Total - Free) - Chlorine Dioxide - Hydrogen Peroxyde -

Ozone - Bromine - Peracetic Acid DIN DIGITAL CD Conductivity

DIN DIGITAL O3 Ozone

DIN DIGITAL CLO2 Chlorine dioxide
DIN DIGITAL TEMP Temperature

DIN DIGITAL control instruments are a series of rail mounting (6 modules) single reading systems that meets many applications.

It can set and monitor: pH, ORP, chlorine (depending on the probe: total chlorine, free chlorine, chlorine dioxide, hydrogen peroxide, ozone, bromine or paracetic acid), conductivity, ozone, chlorine dioxide and temperature. Probes are not included.

DIN DIGITAL models have: 2 setpoints (on/off, proportional), flow alarm, flow sensor stand-by input, 0-20 mA or 4-20 mA output proportional to read value and programmable in the reading range.

# **CONTROLLERS**

# **ERMES**

### Software for complete remote configuration and control of instruments

#### **ADVANTAGES**

- reduces plant intervention and inspections.
- reports on the current status of the network's devices and connections (probes, outputs, alarms, setpoints)
- instantly gives notification of alarms by sms or email
- generates an up to date report of all plant instruments
- can display the instruments activity log as line graphs and charts and it can download it to your pc in excel or pdf format



#### HOW DOES ERMES WORK?

Enter the website www.ermes-server.com and, after registration, set your plants.

EMEC instruments with ETHERNET, 3G or WIFI Configuration will be immediatly connected and available for remote control.

Furthermore, with ERMES you can receive alarm messages via email, with different report option on instrument status. If your instrument has a 3G Configuration you can receive SMS report on your mobile. All EMEC latest controllers are ERMES ready:

- CENTURIO TOWER
- MAX5
- LD MULTICHANNEL
- LD WITH ENCODER (wheel)
- MTOWER
- WD
- JA

#### AVAILABLE CONFIGURATIONS FOR CONTROL INSTRUMENTS



#### BASIC

RS485 output to link other EMEC instruments



#### **ETHERNET**

- RS485 output to link other EMEC instruments
- › LAN connection to web app ERMES
- > Alarm messages via email



#### 3G

- > RS485 output to link other EMEC instruments
- > 3G connection to web app ERMES
- > Alarm messages via email
- > Alarm messages via SMS



#### WIFI

- > RS485 output to link other EMEC instruments
- WIFI connection to web app ERMES
- > Alarm messages via email



#### USB

- > RS485 output to link other EMEC instruments
- USB connection for downloading of log files to be viewed on web app ERMES



#### **MODBUS**

Connection to other PLC instruments via RS485 or TCP/ IP for reading and modifying parameters

CONFIGURATION	FEATURES	CONNECTION TYPE	REQUIREMENTS	FUNCTIONS
BASIC	1	Local control	1	- RS485 link to EMEC instruments
ETHERNET	LAN	Remote control via ERMES web app (www.ermes-server.com)	LAN (RJ-45)	- RS485 link to EMEC instruments - ERMES Web App (PC, smartphone, tablet) - Email Alarm messages
3G	MOBILE	Remote control via ERMES web app (www.ermes-server.com)	Network Coverage	<ul><li>RS485 link to EMEC instruments</li><li>ERMES Web App (PC, smartphone, tablet)</li><li>Email / SMS Alarm messages</li></ul>
WIFI	WIFI	Remote control via ERMES web app (www.ermes-server.com)	Network Coverage	- RS485 link to EMEC instruments - ERMES Web App (PC, smartphone, tablet) - Email Alarm messages
ADVANCED USB	USB	Download data log from controller to USB drive	1	- RS485 link to EMEC instruments - Data Log recording on USB drive
MODBUS	PLC	PLC plant management	1	- PLC connection output for reading an modifying parameters via RS485 or TCP/IP

You can CUSTOMIZE configurations adding external modules.

Mixed configurations allows to connect instruments to ERMES software in multiple ways: directly, locally and remotely. Those configurations extend connection capacity.

If you already use EMEC instruments and you want use ERMES web application, contact our customers service.

# **MEASUREMENT SYSTEMS**

# **PROBES**

### SCL - Closed amperometric cells

Free chlorine (organic and inorganic) for fresh water, total chlorine, chlorine dioxide, hydrogen peroxyde, ozone, peracetic acid, bromine.

# ECL - Open amperometric cells

Free chlorine (organic and inorganic) for fresh water and salt water.

### EPH - pH probes

Working temperature max 70° C Working pressure max 7 bar

**ERH - ORP probes**Working temperature max 70° C Working pressure max 7 bar

### **EOLUM - Dissolved Oxygen probes**

Working temperature max 50° C Working pressure max 10 bar

### ETORB2 - Turbidity probes

Working temperature max 40° C Working pressure max 2 bar

### ETRC2 - Inline Fluorometer

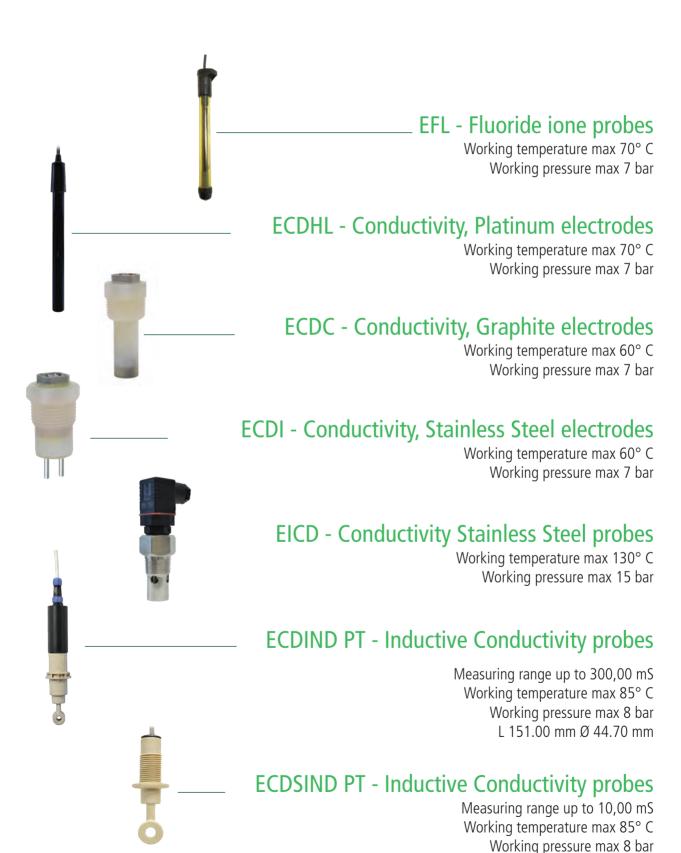
Working temperature max 50° C Working pressure max 7 bar



# **MEASUREMENT SYSTEMS**



# **PROBES**



L 105.00 mm Ø 32.70 mm

# **MEASUREMENT SYSTEMS**

# PROBES ACCESSORIES



Off-line probe holders. Working temperature 0°/50° C Maximum pressure 5 bar



Off-line probe holders for closed amperometric cells.



In-line probe holders.



Filters. Maximum temperature 60° C (30° C NFIL/CA) Filtration degree 60  $\mu$  / 150  $\mu$ 



Immersion probe holders. Optional compressed air or water self cleaning system (automatic or manual control).

#### **MANIFOLD**



With flow sensor as well as housing for the conductivity probe.

Optional motorized valve, two injection points and even additional measurement probes

Maximum pressure 8 bar Maximum temperature 75° C

#### **BUFFER SOLUTIONS**



Buffer solutions for probe calibration.

# MIXING AND DOSING STATION / SKID

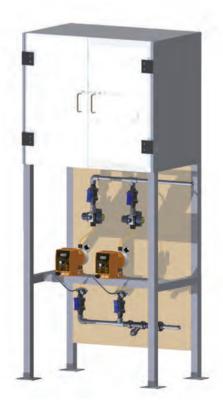
MIXING AND DOSING STATION



Storage, dosing, all regulation in one single system. Dosing stations are assembled to include:

- Dosing pumps
- > Suction lances
- Mixer
- Water makeup valve
- Water bleed valve

Dosing stations are complete solutions ready to go.



#### PLANTS ON SKIDS OR IN CUSTOM-MADE CABINS

The Stainless Steel or plastic skid is designed and built on client requirements. In addition to the solution on skids, it is possible to create dosing plants in a cabin, screen quard or with window.

Electric control panels designed to control all the assembeld solution. The final product includes electrical and piping hook-ups ready for installation.

# **POOLBRAVO**



POOLBRAVO is a turnkey product available in several configurations to immediately and easily manage the main parameters concerning water treatment in swimming pools, in order to optimize the dosing and consumption of the needed chemicals.

its elegant cover makes POOL BRAVO suitable for any installation context and, besides safeguarding from accidental liquid loss, preserves at the same time the cleanliness of the inner components and their integrity.

The LD multiple reading digital system inside POOLBRAVO gives you the complete control over the measuring parameters and over the dosing of chemicals, besides being easy to use thanks to the LCD display and the ENCODER control knob that makes simple to browse through its configuration menus. Complete control also comes from the wide range of probes that can measures hydrogen peroxide, oxygen, bromine, chlorine, ozone, peracetic acid and chlorine dioxide.

A colored LED light is installed on PEF probe-holder in order to quickly signal, through an opening on the cover, specific operation statuses or possible alarms according to the color of the light.

EMEC exclusive online system ERMES enables you to remotely control and regulate POOLBRAVO from any smartphone or PC, so to keep the status of your swimming pool always under control, wherever you are.





#### POOL BRAVO

- + ACID PUMP
- + CHLORINE PUMP



#### **POOL BRAVO**

- + ACID PUMP
- + CHLORINE PUMP
- + ANTI-ALGAE PUMP



#### **POOL BRAVO**

- + ACID PUMP
- + CHLORINE PUMP
- + FLOCCULANT PUMP

ALL MODELS ARE AVAILABLE WITH ECL6 OPEN AMPEROMETRIC CELL OR WITH SCL3 CLOSED AMPEROMETRIC CELL



# **ANTI-LEGIONELLA**

### Sanitary hot water lines disinfection

| Easy maintenance

Automatic re-priming

| Tailor-made solutions

| Custom panels for specific treatments

Remote Control



Sample panel



# POOLS & SPA

### Complete system for reliable protection

| Multiple parameters measurement and control
| Complete control and dosing systems for pH, ORP, Free chlorine, Chlorine,
| Combined chlorine, Temperature, Bromine, Ozone, Flocculant and Algicide
| Scent and essences dosing, foot-bath disinfection systems,
| dechloration system for filters cleaning waters
| pH and active oxygen measurement and control
| Remote Control



Sample panel

# DRINKING AND WASTE WATER

Water treatment for a cleaner, safer, better tasting and better smelling water

| Chlorination system

| Pre-treatment and final disinfection of potable waters

| Disinfection with sodium hypochlorite or calcium hypochlorite

| Real time monitoring

| Remote Control





# **COOLING TOWERS**



### Cooling towers & Industrial water treatment

| Efficient measuring system | Complete monthly report | Accurate conductivity control | Pre-assembled skids | Remote Control

Sample panel



Sample panel



