LOTUS MINI

Chlorine Dioxide Generator

Data Sheet

LOTUS MINI

LOTUS MINI system produces, doses and controls Chlorine Dioxide for water disinfection.

Chlorine Dioxide is produced from diluted base chemicals: acid-chlorite process by Hydrochloric Acid (HCl 9%) and Sodium Chlorite (NaClO2 7,5%).

Chlorine dioxide produced by LOTUS MINI is set to be proportional to the circulating water flow or based on a set-point – it is then dosed into the water flow. There is no storage of chlorine dioxide hence no chlorine dioxide gas or concentrated solutions exist outside of the process application.

LOTUS MINI is designed so that the reaction to produce chlorine dioxide takes place in a reaction chamber.

Multi function valves on the injection points ensure the security of the reaction chamber.

The base chemicals are stored in tanks and fed into the reaction chamber through suction lances. Integrated level switches automatically stop the pumps when the tanks are empty.

LOTUS MINI system has got:
- LOTUS control instrument
- HCl (red) and NaClO2 (blue) metering pumps
- pump for dilution water (grey)
- 3 SEFL flow sensors as security
- MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
- reaction chamber
- injection valves
- 2 suction lances

GAS SENSOR OPTION
LOTUS MINI with gas sensor detection.

ADVANTAGES
- Reaction at controlled pressure
- High degree of stability of the chlorine dioxide solution
- No ClO2 loss due to closed reaction chamber
- Diluted chemicals

FUNCTIONS
- Instantaneous ClO2 production
- ClO2 dosing in proportional mode
- Flow control input (flow alarm)
- Tank level controls (level alarms)
- Water meter input
- Stand-by input
- Real time production data
- Pumps and SEFL flow sensors monitoring
- Permanent data storage with system data log (on Logbook menu)
- ERMES communication
- mA output
- Service due date
- USB data log (option)
- Ethernet module (option)
- GSM/GPRS internal modem (option)

FEATURES
- ClO2 concentration: 2 gr/l
- Flow control input (flow alarms)
- Tank level control (level alarms)
- HCl (red), NaClO2 (blue) and dilution water (grey) metering pumps
- 3 SEFL pump dosing check
- MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
- PVC reaction chamber
- ASA (Acrylonitrile Styrene Acrylate) enclosure
- IP65 protection (NEMA4x) of LOTUS control instrument and pumps
- Wheel control for easy programming
- Working temperature: 0/45°C (32/110°F)

Via Donatori di Sangue, 1 - 02100 Rieti (Italy)
+39 074622841 | emecpumps.com

Specifications subject to change without notice | R2025

emec SIMPLE AS WATER

IQNET CERTIFIED MANAGEMENT SYSTEM
qualityaustria SYSTEM CERTIFIED
ISO 9001:2015 No.07728/0
ISO 14001:2015 No.00997/0
ISO 45001:2018 No.01121/0

LOTUS MINI

Data Sheet

Chlorine Dioxide Generator

	LOTUS MINI 8	LOTUS MINI 20
ClO2 max capacity (gr/h)	8	20
ClO2 max capacity (gr/day)	192	480
Max working pressure (bar)	8	8
Max water inlet pressure (bar)	5	5
Max chemicals consumption (l/h)	0.2 0.2	0.5 0.5
Concentration (gr/l)	2	
Power supply	230 VAC (190/265 VAC) 115 VAC (90/135 VAC)	
Maximum power consumption (W)	60	66

* Max capacity (gr/day) is referred to a 100% capacity / 24h.

Via Donatori di Sangue, 1 - 02100 Rieti (Italy)
+39 074622841 | emecpumps.com

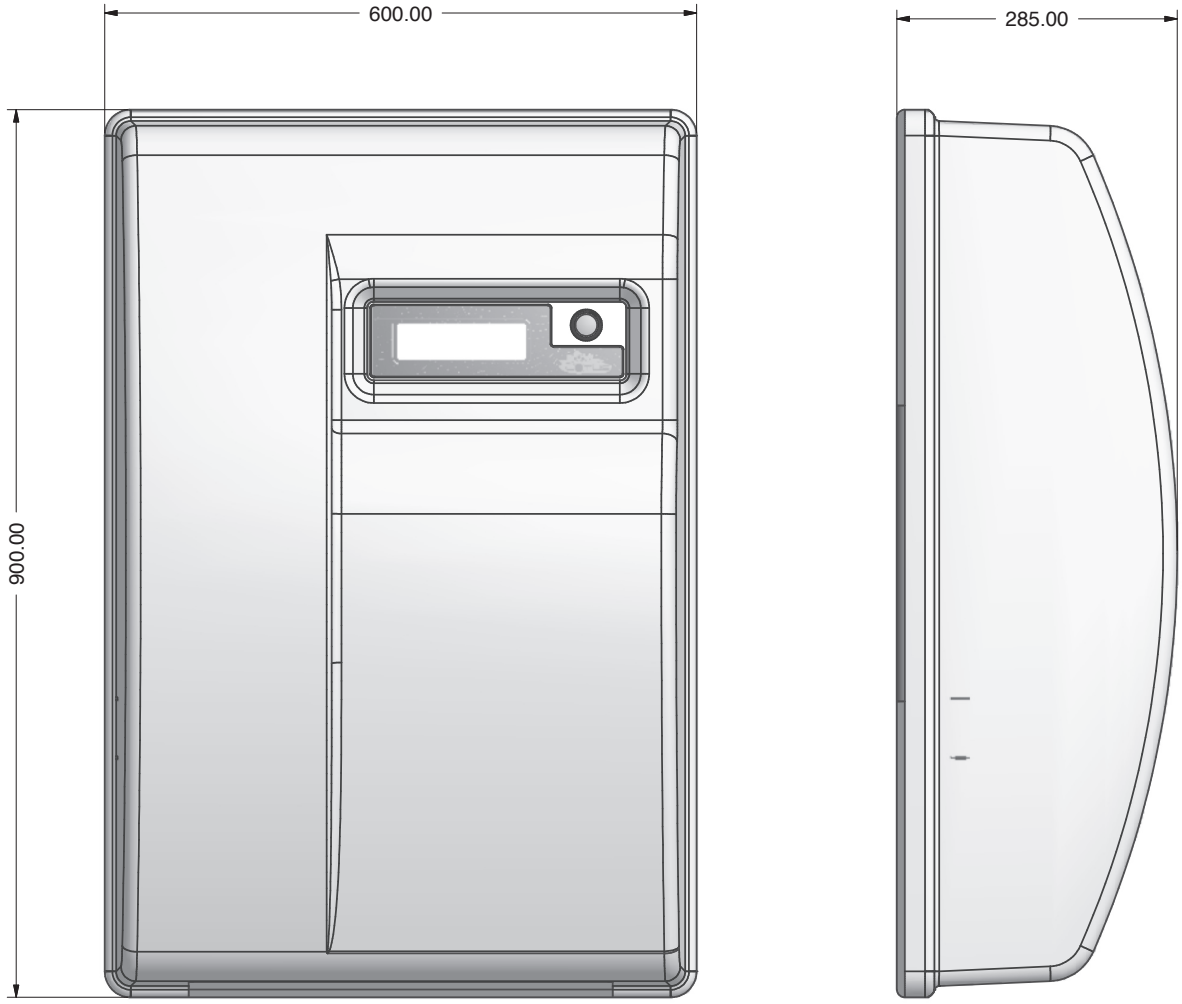
Specifications subject to change without notice | R2025

emec
SIMPLE AS WATER

IQNET CERTIFIED MANAGEMENT SYSTEM
qualityaustria SYSTEM CERTIFIED
ISO 9001:2015 No.07728/0
ISO 14001:2015 No.00997/0
ISO 45001:2018 No.01121/0

LOTUS MINI Dimensions

[mm].



Via Donatori di Sangue, 1 - 02100 Rieti (Italy)
+39 074622841 | emecpumps.com

Specifications subject to change without notice | R2025

emec
SIMPLE AS WATER

IQNET CERTIFIED MANAGEMENT SYSTEM
qualityaustria
SYSTEM CERTIFIED
ISO 9001:2015 No.07728/0
ISO 14001:2015 No.00997/0
ISO 45001:2018 No.01121/0

LOTUS MINI

Chlorine Dioxide Generator

Data Sheet

LOTUS MINI WITH PROBE MEASURE

LOTUS MINI system produces, doses and controls Chlorine Dioxide for water disinfection.

Chlorine Dioxide is produced from diluted base chemicals: acid-chlorite process by Hydrochloric Acid (HCl 9%) and Sodium Chlorite (NaClO2 7,5%).
It is provided with a ClO_2 probe (SCL17 o SCL2) or a ORP probe (ERH), probe holder and filter.

Chlorine dioxide produced by LOTUS MINI is set to be proportional to the circulating water flow or based on a set-point – it is then dosed into the water flow. There is no storage of chlorine dioxide hence no chlorine dioxide gas or concentrated solutions exist outside of the process application.

LOTUS MINI is designed so that the reaction to produce chlorine dioxide takes place in a reaction chamber.

Multi function valves on the injection points ensure the security of the reaction chamber.

The base chemicals are stored in tanks and fed into the reaction chamber through suction lances. Integrated level switches automatically stop the pumps when the tanks are empty.

LOTUS MINI system has got:

- LOTUS control instrument
- HCl (red) and NaClO2 (blue) metering pumps
- pump for dilution water (grey)
- 3 SEFL flow sensors as security
- MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
- reaction chamber
- injection valves
- ClO_2 probe (LOTUS MINI SCL2 - LOTUS MINI SCL17) or ORP probe (LOTUS MINI ERH)
- probe holder
- filter
- 2 suction lances

GAS SENSOR OPTION
LOTUS MINI with gas sensor detection.

ADVANTAGES

> Reaction at controlled pressure
> High degree of stability of the chlorine dioxide solution
> No ClO_2 loss due to closed reaction chamber
> Diluted chemicals

FUNCTIONS

> Instantaneous ClO_2 production
> ClO_2 dosing in proportional mode
> Flow control input (flow alarm)
> Tank level controls (level alarms)
> Water meter input
> Stand-by input
> ClO_2 probe reading (LOTUS MINI SCL2 - LOTUS MINI SCL17)
> Temperature probe reading (probe and accessories not included)
> mV probe reading (LOTUS MINI ERH)
> Real time production data
> Pumps and SEFL flow sensors monitoring
> Permanent data storage with system
> ERMES communication
> mA output
> Service due date
> USB data log (option)
> Ethernet module (option)
> GSM/GPRS internal modem (option)

FEATURES

> ClO2 concentration: 2 gr/l
> Flow control input (flow alarms)
> Tank level control (level alarms)
> HCl (red), NaClO2 (blue) and dilution water (grey) metering pumps
> 3 SEFL pump dosing check
> MFKT/V multifunction valve as pressure, safety, anti-syphon and bleed valve
> PVC reaction chamber
> ASA (Acrylonitrile Styrene Acrylate) enclosure
> IP65 protection (NEMA4x) of LOTUS control instrument and pumps
> Wheel control for easy programming
> Working temperature: 0/45°C

Via Donatori di Sangue, 1 - 02100 Rieti (Italy)
+39 074622841 | emecpumps.com

Specifications subject to change without notice | R2025

emec SIMPLE AS WATER

IQNET CERTIFIED MANAGEMENT SYSTEM
qualityaustria SYSTEM CERTIFIED
ISO 9001:2015 No.07728/0
ISO 14001:2015 No.00997/0
ISO 45001:2018 No.01121/0

LOTUS MINI

Data Sheet

Chlorine Dioxide Generator

Lotus AIR ERH
Version with ERH for ORP measurement.

Lotus AIR SCL2
Version with SCL2 (cold water) for CLO_2 measurement.

Lotus AIR SCL17
Version with SCL17 (hot water) for CLO_2 measurement.

Features / Models	LOTUS MINI 8 ERH LOTUS MINI 8 SCL2 LOTUS MINI 8 SCL17	LOTUS MINI 20 ERH LOTUS MINI 20 SCL2 LOTUS MINI 20 SCL17
ClO2 max capacity (gr/h)	8 g/h	20 g/h
ClO2 max capacity (gr/day)	192	480
Max chemicals consumption (l/h)	0.2 l/h (HCl) 0.2 l/h (NaClO2)	0.5 l/h (HCl) 0.5 l/h (NaClO2)
Max working pressure (bar)	8 bar	
Max water inlet pressure (bar)	5 bar	
Concentration (gr/l)	2 g/l	
Power supply	230 VAC (190÷265 VAC) 115 VAC (90÷135 VAC)	
Maximum power consumption (W)	60	66

* Max capacity (gr/day) is referred to a 100% capacity / 24h.

Option

- Gas sensor

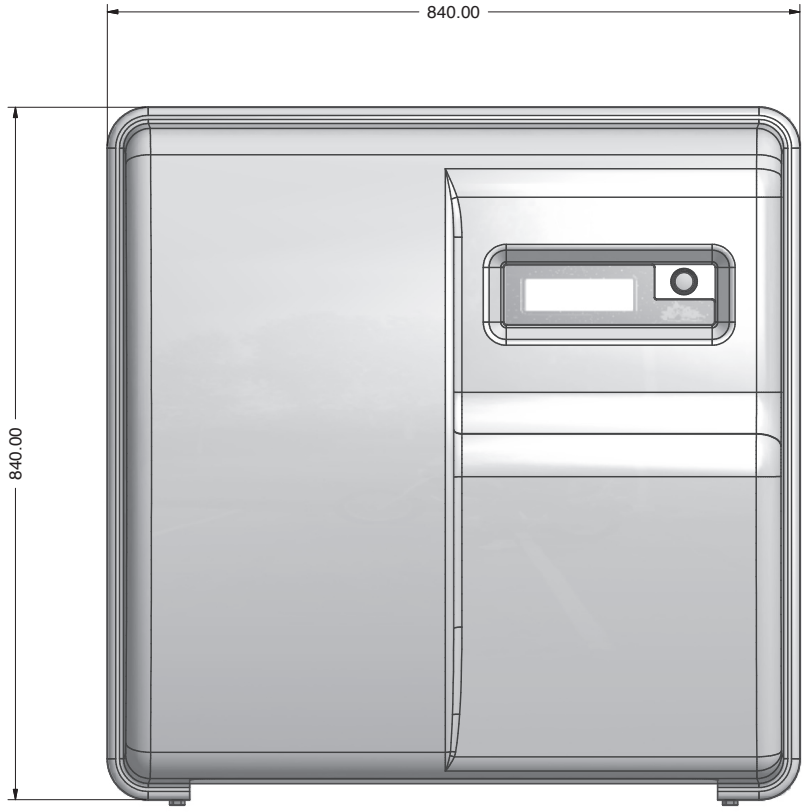
Via Donatori di Sangue, 1 - 02100 Rieti (Italy)
+39 074622841 | emecpumps.com

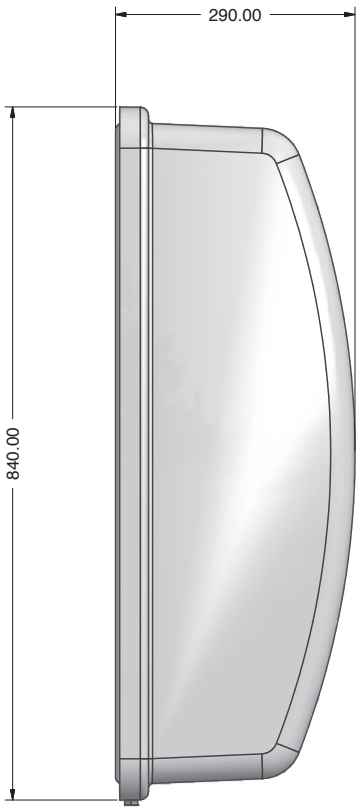
Specifications subject to change without notice | R2025

emec SIMPLE AS WATER

IQNET CERTIFIED MANAGEMENT SYSTEM
qualityaustria SYSTEM CERTIFIED
ISO 9001:2015 No.07728/0
ISO 14001:2015 No.00997/0
ISO 45001:2018 No.01121/0

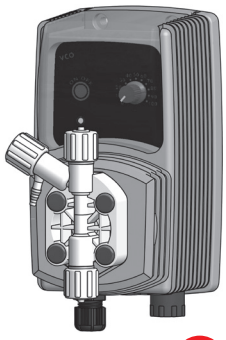
LOTUS MINI WITH PROBE MEASURE Dimensions





"VIS" series Metering Pumps

Data Sheet



LISTED
(on request)

Configuration Code

- Wall mounted
- Microprocessor technology
- Stroke speed adjustment
- Manual venting PVDF pump head
- All liquid ends (pump head, injection valve, foot filter) ....PVDF
- Enclosure .....PPO
- Environment temperature.....0-45°C(32-113°F)
- Chemical temperature.....0-50°C (32-122°F)
- Transportation and storage temperature.....-10-50°C (14-122°F)
- Installation class II
- Pollution level.....2
- Audible noise.....70.4db(A)
- .....67.4db(A) silenced mod.
  .....66.4db(A) ultra-silenced mod.
- Protection degree .....IP65 (% working RU: 85% T<=40°C; 70% T=50°C - without condensing water)

Technical features

INFORMATION					
MODEL	Strokes speed		Power consumption at max flow (230 VAC)	Power consumption at max flow (115 VAC)	Weight
	min	max			
1001	18	180	16	11	2,2 KG (4.85 LBS)
1005	18	180	16	13	
1010	18	180	22	15	

CAPACITY						
MODEL	FLOW			cc per STROKE	Maximum pressure	
	min cc/h	max l/h	Max GPH		bar	PSI
1001	399,6	1	0,2	0,17	10	145
1005	496,8	5	1,3	0,46	10	145
1010	1004,4	10	2,6	0,93	10	145

FUSE		
MODEL	230 VAC	115 VAC
1001	800	400
1005	1	500
1010	1.25	630

QUANTITY	PACKAGE CONTENT
n. 1	Assembly kit
n. 1	5 X 20 delayed fuse
n. 1	Level probe with axial foot filter (PVDF) (level probe not in CO model)
n. 1	0,3 Bar injection valve (PVDF)
m 2	Delivery hose
m 2	Suction hose
m 2	Discharge hose
n.1	Operating manual

POWER SUPPLY
230 VAC (190-265 VAC)
115 VAC (90-135 VAC)
24 VAC (20-32 VAC)
12 VDC (10-16 VDC)

Via Donatori di Sangue, 1 - 02100 Rieti (Italy)
+39 074622841 | emecpumps.com

Specifications subject to change without notice | R2025

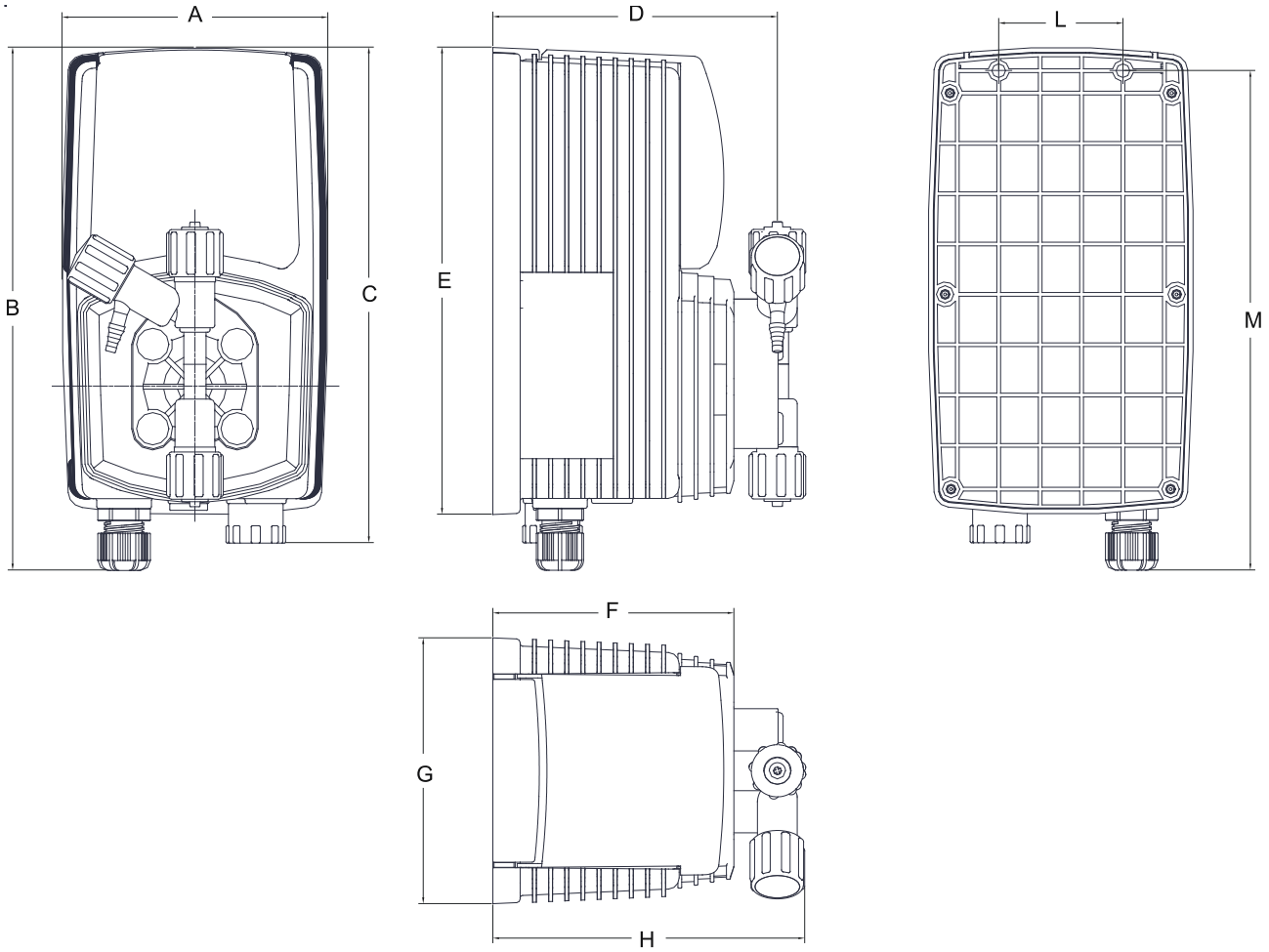
emec
SIMPLE AS WATER

IQNET CERTIFIED MANAGEMENT SYSTEM
qualityaustria SYSTEM CERTIFIED
ISO 9001:2015 No.07728/0
ISO 14001:2015 No.00997/0
ISO 45001:2018 No.01121/0

Dimension

mm [inches]

DIMENSIONS		
	mm	*inches*
A	106.96	4.21
B	210.44	8.28
C	199.44	7.85
D	114.50	4.50
E	187.96	7.40
F	97.00	3.81
G	106.96	4.21
H	125.47	4.93
L	50.00	1.96
M	201.00	7.91



Via Donatori di Sangue, 1 - 02100 Rieti (Italy)
+39 074622841 | emecpumps.com

Specifications subject to change without notice | R2025

emec
SIMPLE AS WATER

IQNET CERTIFIED MANAGEMENT SYSTEM
qualityaustria SYSTEM CERTIFIED
ISO 9001:2015 No.07728/0
ISO 14001:2015 No.00997/0
ISO 45001:2018 No.01121/0