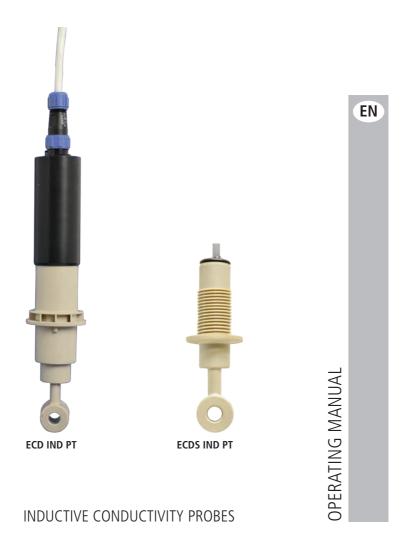
## **ECDIND PT - ECDSIND PT**







This operating instructions contains safety information that if ignored can endanger life or result in serious injury.

Read these instructions carefully before use and keep them for future reference.

Information and specifications on this manual could be uncorrect or could have printing errors. Specifications are subject to change without notice.

Version: R2-05-21



## NORME CE EC RULES (STANDARD EC) NORMAS DE LA CE

Direttiva Bassa Tensione Low Voltage Directive Directiva de baja tensión

2014/35/UE

Direttiva EMC Compatibilità Elettromagnetica EMC electromagnetic compatibility directive EMC directiva de compatibilidad electromagnética

2014/30/UE

#### **GENERAL SAFETY GUIDELINES**

Operating, installing, or maintaining the unit in any way that is not covered in this manual could cause death, serious personal injury, or damage to the equipment.

ICON

This manual use the following safety message icon:



#### Danger!

Indicates a hazardous situation which, if not avoided, will result in death or serious injury.



## Warning!

Indicates a hazardous situation which, if not avoided, could result in death or serious injury.



**Important** - A practice not related to personal injury or additional information.

Cross reference - An instance which refers to related information elsewhere in the same document

# PURPOSE OF USE AND SAFETY

## EQUIPMENT INTENDED FOR THE MEASUREMENT OF CONDUCTIVITY IN WATER.

Do not use in explosive area (EX). Do not use with flammable chemicals. Do not use with radioactive chemicals.

Use the probe in accordance with the data and specifications printed on the label.

Do not modify or use in a manner inconsistent with the provisions of the operating manual.



When using this product with aggressive chemicals observe the regulations concerning the transport and storage of aggressive fluids.



When installing always observe national regulations.



Manufacturer is not liable for any unauthorized use or misuse of this product that may cause injury, damage to persons or materials.



Probes must be serviced and repaired by qualified and authorized personnel only.



Before any operation:

- always read chemical Material Safety Data Sheet (MSDS);
- always wear protective clothing;
- empty and rinse the liquid end before work on a the product which has been used with hazardous or unknown chemicals.



Avoid grinding / shock / falls / friction.

# Environmental safety

#### Work area

Always keep the area clean to avoid and/or discover emissions.

## Recycling guidelines

Always recycle according to these guidelines:

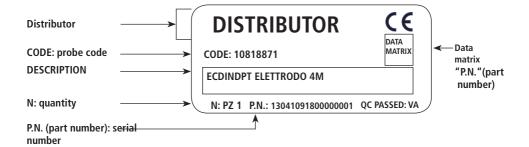
- 1. If the unit or parts are accepted by an authorized recycling company, then follow local recycling laws and regulations.
- 2. If the unit or parts are not accepted by an authorized recycling company, then return them to the nearest representative.

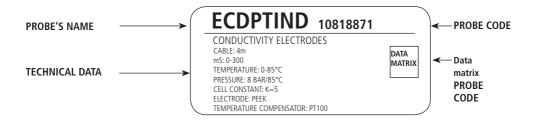
## Waste and emissions regulations

Observe these safety regulations regarding waste and emissions:

- Dispose appropriately of all waste.
- Handle and dispose of the dosed chemical in compliance with applicable environmental regulations.
- Clean up all spills in accordance with safety and environmental procedures.
- Report all environmental emissions to the appropriate authorities.

#### LABEL





## Spare parts

For spare parts orders or any other communication, refer to the pump's label. Code (CODE) and serial number (P / N) uniquely identify the probe.

## Transportation and storage

A not suitable transportation or storage can cause damages.

Use origianal box to pack the probe.

Observe storage conditions also for transportation.

Although packed, always protect the unit against humidity and the action of chemicals.



Before return the probe to the manufacturer Repair service, clean and rinse it.

DO NOT TRASH PACKAGING. USE IT TO RETURN THE PROBE.

#### INTRODUCTION

### **ECDIND PT**

Conductivity measure throughout inductive sensor.

The inductive sensor design eliminates polarization errors and electrode coating problems that commonly affect conventional conductivity contacting-electrode models.

Fig. 1. ECDIND PT PROBE



## Technical features

Range:	. 0.1-3 mS;
	. 0.3-30 mS;
	. 0.3-300 mS
Analysys system:	. inductive
Temperature:	. 0-85° C (32-185°F); 100°C (212°F) in spot measurements
Transportation and storage temp.:	. 10-50°C (32-122°F)
Max pressure:	. 8 bar (116 PSI)
Cable/connector:	. G1 and NPT ¾"
Cable length:	. standard 4 m; max 10 m
Material:	. PEEK
Temperature sensor:	. PT100
Protection	. IP68
Probe holder:	. PEL-IND; PEL INDC; PEL IND SS; NPED-IND; PEC IND

#### Connection cable

Yellow (Power) Blue (GND) Brown (Signal) PT100 White PT100 Green

#### **ECDSINDPT**

Conductivity measure throughout inductive sensor.

The inductive sensor design eliminates polarization errors and electrode coating problems that commonly affect conventional conductivity contacting-electrode models.

ECDSIND PT: PT100 compensation

Fig. 2. ECDSIND PT PROBE



Technical features

Range:	. 0.3-30 mS
Analysys system:	. inductive
Temperature:	. 0-85° C (32-185°F); 100°C (212°F) in spot measuremens
Transportation and storage temp.:	. 10-50°C (32-122°F)
Max pressure:	. 8 bar (116 PSI)
Cable/connector:	. G1 AND NPT ¾"
Cable length:	. standard 4 m; max 10 m
Material:	. PEEK
Temperature sensor:	. PT100 (ECDSIND PT);
	. NTC 10K (ECDSIND C);
	. not compensated (ECDSIND)
Protection	. IP68
Probe holder:	. NPED-INDS; NPED4-INDS

**Connection cable** 

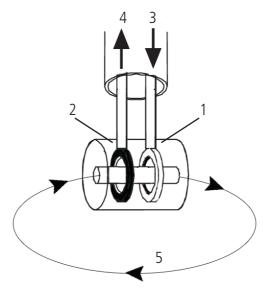
# Operating principle

Inductive conductivity sensor induces a low current in a closed loop of solution, then measures the magnitude of this current to determine the solution's conductivity.

The conductivity probe drives Toroid A, inducing an alternating current in the solution. This current signal flows in a closed loop through the sensor bore and surrounding solution.

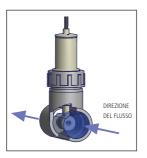
Toroid B senses the magnitude of the induced current which is proportional to the conductance of the solution.

Fig. 3. Operating principle scheme

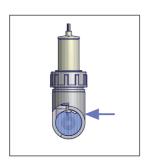


- 1 Toroid A
- 2 Toroid B
- 3 Alternate current generator
- 4 Receiver
- 5 Induced current in the solution

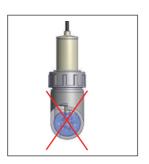
Installation in a PEL-IND / PEL-INDC



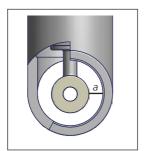
 Install the probe into probe holder in such a way process flow is directed through the hole.



The inductive conductivity measurement technique requires a process fluid surrounding the sensor. completely.



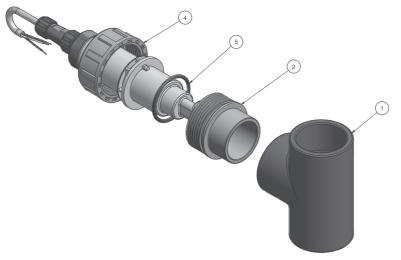
Avoid air bubbles around the sensor.



Clearance
 Verify the distance between interior pipe wall and sensor is at least 10 mm (a > 10 mm).

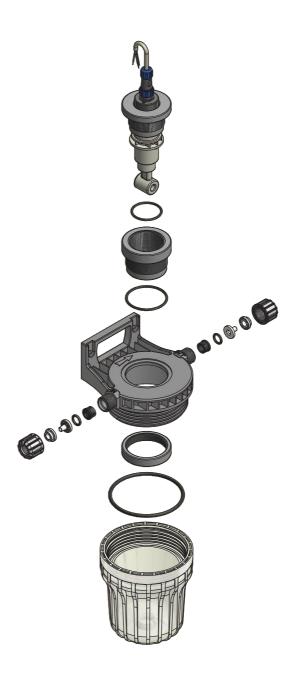
Smaller distances may affect probe reading.

• Install the probe into probe holder as showed in the picture.



	Elenco parti				
ELEM	QTÀ	NUMERO PARTE	DESCRIZIONE		
1	- 1	021.0104.0	TIV040 PVC		
2	- 1	021.1093.0	Supporto sonda PVC		
4	- 1	022.0007.0	Ghiera 1" 1/2		
5	-1	026 0009 0	OB 2-127		

Install the probe into probe holder as showed in the picture.



• Install the probe into probe holder as showed in the picture.



#### Calibration

Calibrate the probe monthly or more if the application need higher precision.

The sensor need to be calibrated to the instrument it is connected to.

Two points calibration: 0 and a value close to working point.

For better results:

- connect the probe to the instrument;
- calibrate at plant temperature.

## 0 Calibration

Wash and rinse the probe. Calibrate in air.

### 2nd point calibration

Use a buffer solution with a value close to working point. Completely dip the probe into the buffer solution

**CAUTION**: Make sure that no bubbles are inside the cavity of the probe.

Perform calibration according to the procedure described in the instrument manual.

1 8	ECDINDPT / ECDSINDPT	300-3000: Zero=250mV (± 100); FS=2900 mV (± 300)	0.9mV/µS;89mV/mS;8.8mV/mS a 25° C
8	ECDINDPT / ECDSINDPT	300-30000 Zero=250mV (± 100); FS=2900 mV (± 300)	0.9mV/µS;89mV/mS;8.8mV/mS a 25°C
	ECDINDPT / ECDSINDPT	300-300000 Zero=250mV (± 100); FS=2900 mV (± 300)	0.9mV/µS;89mV/mS;8.8mV/mS a 25° C

#### MAINTENANCE

#### Maintenance schedule



In order to ensure the requirements of potable drinking water treated and the maintenance of the improvements as declared by the manufacturer, this equipment must be checked at least once a month.



#### **OPERATOR PROTECTION**

Use safety equipment according to the company regulations. Use this safety equipment within the work area during installation, service and when handling chemicals:

- protective mask
- protective gloves
- · safety goggles
- · ear plugs or hear muffs
- further security device, if necessary.



## **▲** POWER SUPPLY DISCONNECTION

Always disconnect power to the motor before you perform any installation or maintenance tasks. Failure to disconnect power will result in serious physical iniurv.



Installation and maintenance tasks should be carried out by AUTHORIZED AND QUALIFIED PERSONNEL only in accordance with local regulations.



Use original spare parts.

## Maintenance inspection

A routine maintenance includes a three-month inspections:

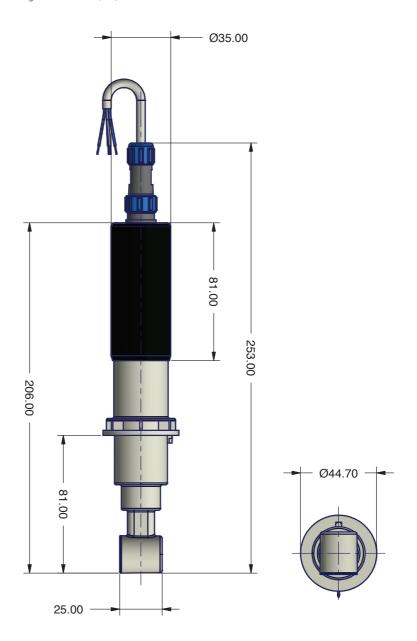
Shorten the inspection intervals appropriately if the chemical is abrasive or corrosive.

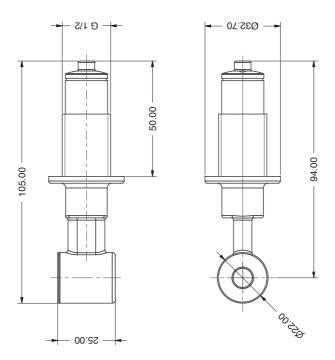
### Routine maitenance and inspections

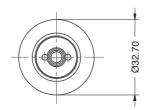
Perform these tasks whenever you perform routine maintenance:

- Check probe integrity
- Check electrical wiring.
- Check for corrosion on parts of the probe

Fig. 4. ECDIND PT (mm)







## PRODUCT SERVICE REPAIR FORM

## ENCLOSE THE PRESENT FORM TO THE DELIVERY NOTE

TE	
SENDER	
' '	
Contact person	
PRODUCT TYPE (see product label)	
S/N (serial number)	
OPERATING CONDITIONS	
Location/installation description	
Chemical	Running time (approx. hours)
start up (date)	Numming time (approx. nours)
DESCRIPTION OF PROBLEM	
MECHANICAL	
MECHANICAL Wear parts	
'	
3	
ELECTRICAL	
Connections, connector, cab	les
Other	
NOT OR INADEQUATE FUNCTION.	/OTHER
I declare that the product is free of	r any nazardous cnemicai.
Signature of the compiler	Company stamp

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## Disposal of end-of-life equipment by users

This symbol warns you not to dispose of the product with normal waste. Respect human health and the environment by giving the discarded equipment to a designated collection center for the recycling of electronic and electrical equipment. For more information visit the online site.



When dismantling a pump please separate material types and send them according to local recycling disposal requirements. We appreciate your efforts in supporting your local Recycle Environmental Program. Working together we'll form an active union to assure the world's invaluable resources are conserved.