

# COOLING TOWER CATALOGUE

SYSTEMS FOR COOLING TOWERS





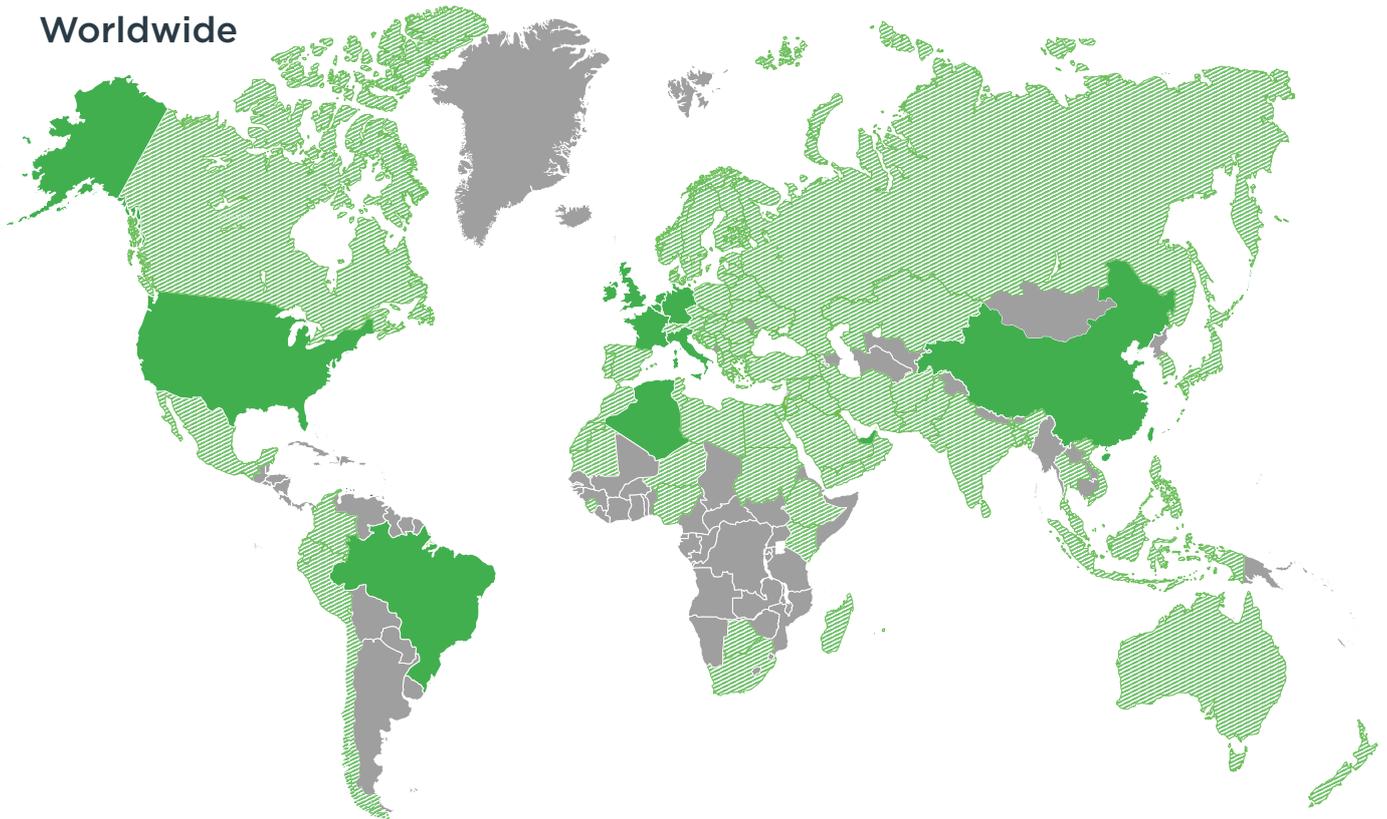


WATER  
TREATMENT  
SYSTEMS

# EMEC

## WATER TREATMENT SYSTEMS

Worldwide



-  BRANCHES
-  DISTRIBUTORS

**EMEC**  
SIMPLE AS WATER

- 40+ years of excellence
- 250+ employees
- 88 countries
- 10 branches
- 10+ sectors
- 120.000 dosing pumps/year
- 15.000 controllers/year
- 26.000 probes & sensors/year
- 8.000 dosing station/year
- 85.000 accessories



**100% MADE IN ITALY**  
All our products are 100%  
Made in Italy



**WARRANTY**  
5 years warranty for our dosing  
pumps and controllers.  
*Terms and conditions apply*



## Flexibility and innovation

Flexibility and innovation are fundamental to us.

Since 1982, we have been designing and producing reliable, cutting-edge systems for water treatment and chemicals dosing.

As a company, we are open to change and, just like water, we have branched out over time, spreading out into wide-ranging areas, from industrial water treatment to potabilization to water purification, from food and beverage industry to swimming pools.

## OUR VALUE

Being at the cutting edge means constant study. Our R&D and design departments are where our heart beats.

Extremely high-profile engineers and technicians are committed to developing software and designing hardware, but also to studying and evaluating hydraulic and mechanical components.

The customers and their satisfaction have always been at the heart of what we do, so we pay constant attention to the quality of our production processes, through a constantly updated and cutting-edge range of industrial machines.

## QUALITY AND SAFETY, FIRST OF ALL

We are entirely responsible for every stage of the process, from invention to delivery. Our products undergo up to 10 quality checks and are tested four times before reaching the customer.

The quality management system of our production process is **ISO 9001** certified and has customer satisfaction as its ultimate goal, as well as continuous improvement of company performance.

Customers satisfaction comes hand-in-hand with ensuring safety for them, their operators and final users.

Our dosing pumps and controllers are **UL** certified to guarantee full compliance with general requirements for safety of use, while **NSF** certifications guarantee that our pumps do not release hazardous pollutants into the water and therefore are fully safe for use in contact with drinking water, for example in the food production industry, or at recreational facilities like swimming pools and spas.

## COMPETENCE AND PROFESSIONALISM

Extremely high performance, top quality and high technology are our greatest assets. But there is more.

Every day, we safeguard something equally important: human capital. Our co-workers are the best professionals on the market; the most expert and competent people.

For this reason our organizational model is designed to manage their safety and health in an organic and systematic way, respecting the international standard **BS OHSAS 18001**.

## ENVIRONMENTAL SUSTAINABILITY

The adoption of an environmental management system compliant with the international standard **ISO 14001** arises from the awareness of the imprint that human activities leave on the planet.

Our environmental protection management system allows us to minimize the impact of production processes (with emissions well below the prescribed limits), of products and of raw materials used (with the recycling of most of the waste materials), also thanks to an energy saving system that covers all company spaces and to the use of renewable energy sources.

## OUR CERTIFICATIONS



## OUR SOCIAL CHANNELS





# COOLING TOWERS, HOW DO THEY WORKS



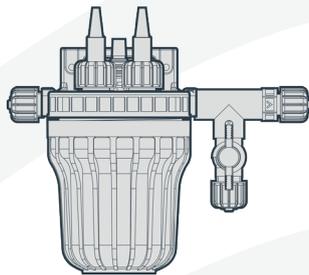
## The most efficient management of cooling tower systems

Cooling towers can lower the temperature of water in a plant, whether civil or industrial, by evaporating a small but sufficient quantity of water to generate cooling of the entire circulating mass, allowing it to be reused (at a lower temperature) and thus limiting consumption.

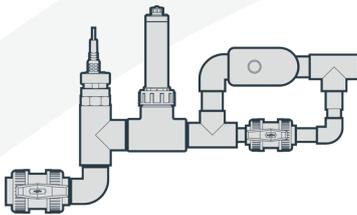
For an efficient cooling system, however, continuous monitoring and, above all, careful water treatment is essential to prevent both corrosion of system components and the formation of bacterial biofilm or other potentially dangerous biological components.

From the very beginning, EMEC has been searching for the most complete solutions to offer the highest possible efficiency in cooling tower operation. With our experience we now features solutions for cooling tower systems both for the civil sector, such as hospitals, large apartment blocks, shopping centres, and for industries such as food, paper, pharmaceuticals, sugar refineries, the chemical industry through to the heavy industry of steel mills. For those who build cooling towers and for those who are involved in water treatment and in particular in the production of chemicals. Plug-and-play solutions were chosen for their ease of handling, with the aim of having all the equipment compactly in one place rather than split up in various locations. Given the need to handle often aggressive chemicals, our solutions are also designed to safeguard the safety of operators.

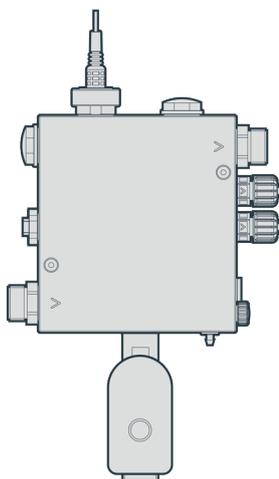
PROBE HOLDER



PIPING



MANIFOLD



### HYDRAULIC SOLUTIONS

- Simple probe holders
- Piping or manifolds to be able to both measure and inject the chemicals used for conditioning
- Piping or manifolds to handle the purging on the panel but not the injection of the chemical
- Piping or manifolds for measuring, injection but also purging directly on the panel

### COMPACT AND RELIABLE SOLUTIONS

- Conductivity measurement in recirculation water for purging with motorised valve for maintaining salinity
- In case of changes, second conductivity measurement for make-up water, with subsequent purge opening
- Measurement of make-up and/or purge flow rate for control of cycles of concentration, with totaliser.
- pH measurement for controlled pH towers with acid dosing and possible redundancy (i.e. two pH measurements, with the second to control the first)
- Redox potential measurement or hypochlorite or hypobromite for oxidising biocide control/dosing
- Timers for shock dosing of biocides
- Tracer product measurement, ppm measurement of dosed product
- Corrosion measurement with sensors in various materials to see MPY
- Turbidity measurement
- Dosing for various products, depending on flow rate or analytical measurement or timer

# CABIN, SKID AND ASSEMBLED PANELS. ALL THE EMEC CHOICES

## Our solutions

EMEC dosing pumps and measuring and control systems can be assembled with probes and accessories on panels according to specific combinations in order to offer turnkey all-in-one solutions for cooling tower systems.

Pre-assembled panels may have:

- pumps, controllers or elements owned by the customer and assembled by EMEC
- customised logos
- backgrounds chosen by the customer
- customised sizes
- custom power panels

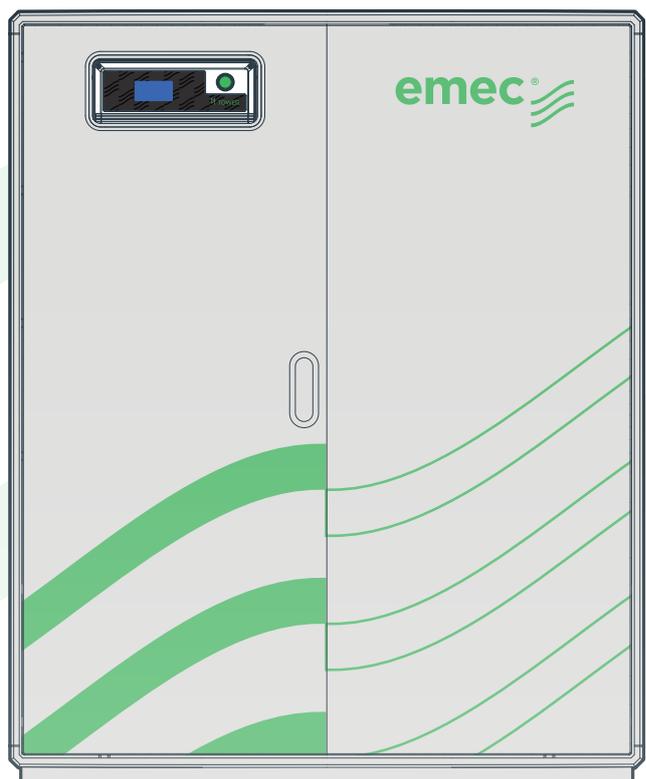
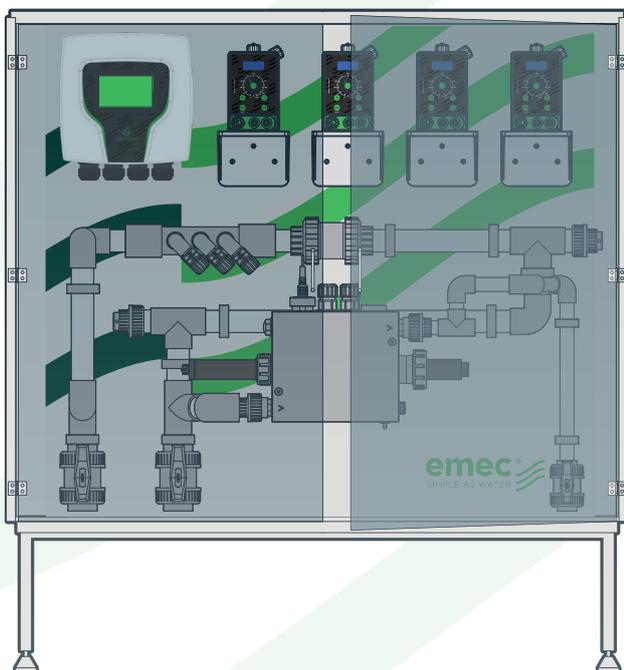
## SYSTEMS ON SKIDS OR IN CUSTOM-MADE CABINS

The Stainless Steel or plastic skid is designed and built on client requirements.

In addition to the solution on skids, it is possible to create dosing plants in a cabin, screen guard or with window.

Electric control panels designed to control all the assembled solution.

The final product includes electrical and piping hook-ups ready for installation.





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# CENTURIO Series | CENTURIO TOWER OR CENTURIO PRO

## Complete control system for cooling towers

### CENTURIO BASIC | USB | ETH | GSM | WIFI | MODBUS

CENTURIO control instruments are multiparameter measurement and regulation systems that combine an absolute control and an extreme ease of use with the elegance of the case created by Giugiaro Design.

CENTURIO TOWER and CENTURIO PRO are digital control instrument designed for cooling tower water treatment and equipped with LINUX operating system, high-performance ARM A5 microprocessor and a large color touchscreen display. It can manage at the same time 5 measurement parameters, read and regulate setpoints of the 5 channels and get real-time graphs. CENTURIO has also a high-capacity storage to archive data logs as well as download option via USB port.

CENTURIO PRO is a complete digital control instrument designed for managing water treatment plants, equipped with LINUX operating system, high-performance ARM A5 microprocessor and a large color touchscreen display. It can manage at the same time the main measurement parameters, read and regulate setpoints of the 6 channels and get real-time graphs. CENTURIO has also a high-capacity storage to archive data logs as well as download option via USB port.

**Centurio Tower available configurations:**  
CENTURIO TOWER - CONDUCTIVITY  
CENTURIO TOWER - INDUCTIVE CONDUCTIVITY



 **ERMES**  
digital services

 **Modbus**

#### FEATURES - CENTURIO TOWER

- Biocide programmable in 10 daily interventions.
- Pre-bleed (water discharge before biocide dosing).
- Blow down (discharge control on conductivity values).
- Lockout (discharge valve locked for a settable time, after biocide dosing).

#### INPUTS

- 8 product level inputs
- Flow input
- 2 water meter inputs
- 1 RS485 bus probe input
- 6 slots for channels reading

#### FEATURES - CENTURIO PRO

For each reading channel:

- 2 digital setpoints (ON/OFF), 2 proportional setpoints (IS), 1 mA output setpoint, 1 temperature setpoint
- 6 timers with a maximum of 10 daily schedules each
- Laser level output

#### OUTPUTS

- Alarm output
- 8 proportional outputs
- 6 on/off outputs
- 2 freecontact on/off outputs
- 6 current outputs

## CHANNEL 1 - CENTURIO TOWER only

10 | 11



### Conductivity

---

probe | ECD/EICD

range | 0.1µS-100mS (K=1) - 0.01µS-100mS (K=01)  
0.001µS-100mS (K=001) - 1µS-1S (K=10)

comp. | Temperature

### Inductive conductivity

---

probe | ECDIND

range | 0,1-3mS (K=1) - 0,3-30mS (K=01) - 0,3-300mS (K=001)

comp. | Temperature

CHANNEL 1 TO CHOOSE ONLY BETWEEN CONDUCTIVITY AND INDUCTIVE CONDUCTIVITY

## CHANNELS 2 to 6 - CENTURIO TOWER CHANNELS 1 to 6 - CENTURIO PRO

### pH

---

probe | EPH

comp. | pH in Temperature - ECL6

range | 0-14 pH

comp. | Temperature

### ORP

---

probe | ERH

range | -999/+999 mV

comp. | Temperature

### Chlorine (total, free and combined)

---

probe | ECL/SCL

comp. | Chlorine in Temperature

range | depending on probe

### Tracers

---

probe | ETRC2

range | 0/999,9 ppm

comp. | Temperature

### Bromine

---

probe | SBR

comp. | Chlorine in Temperature

range | depending on probe

### Corrosion

---

probe | ECORR

range | 0.001/10 MPY

comp. | Temperature

### Chlorine Dioxide

---

probe | SCL2

comp. | Chlorine in Temperature

range | depending on probe

### Turbidity

---

probe | ETORB2

range | 0/40,00 NTU  
0/400,0 NTU  
0/4000 NTU

comp. | Temperature

### Hydrogen peroxyde

---

probe | SCL9

comp. | Chlorine in Temperature

range | depending on probe

### Ozone

---

probe | SCL10

comp. | Chlorine in Temperature

range | depending on probe

### mA input

---

range | Analogic input module 0-20 mA

### Paracetic Acid

---

probe | SCL11

comp. | Chlorine in Temperature

range | depending on probe

### Conductivity

---

probe | ECD/EICD

range | 0.1µS-100mS (K=1) - 0.01µS-100mS (K=01)  
0.001µS-100mS (K=001) - 1µS-1S (K=10)

comp. | Temperature

### Inductive conductivity

---

probe | ECDIND

range | 0,1-3mS (K=1) - 0,3-30mS (K=01) - 0,3-300mS (K=001)

comp. | Temperature

# MTOWER Series | MTOWER PLUS

## Three parameters control system for cooling towers

### MTOWER PLUS BASIC | USB | ETH | GSM | WIFI | MODBUS

MTOWER PLUS controllers are a series of fully feature control systems for cooling towers. They manage simultaneously three parameters: pH or ORP, chlorine, conductivity or inductive conductivity (to specify on order) and temperature. Probes are not included.

They can be remotely controlled through the exclusive web management system ERMES.

**Optional configurations:**  
MTOWER PLUS + mA output  
MTOWER PLUS + 12VDC or 24VDC power supply



#### ALARMS

- No water flow alarm
- 3 product level alarms
- Bleed timeout alarm

#### INPUTS

- 6 product level inputs
- 2 water meter inputs
- Flow input
- Temperature probe input
- Stand-by input

#### OUTPUTS

- mA output

 **ERMES**  
digital services

 **Modbus**

INPUT AND OUTPUT SHOWN IN RED ARE TO BE CONSIDERED AS OPTIONAL.

## CHANNEL 1 - MTOWER PLUS | CD/PH/CL and CD/PH/RH

12 | 13



### Conductivity

---

probe | ECD/EICD  
range | 0/300,0 µS  
0/3000 µS  
0/30,0 mS  
0/300,0 mS  
comp. | Temperature

### Inductive conductivity

---

probe | ECDIND  
range | 0/3,000 mS  
0/30,00 mS  
0/300,0 mS  
comp. | Temperature

## CHANNEL 2 - MTOWER PLUS | CD/PH/CL and CD/PH/RH

### pH

---

probe | EPH  
range | 0-14 pH  
comp. | pH in Temperature - ECL6  
comp. | Temperature

## CHANNEL 3 - MTOWER PLUS | CD/PH/CL only

### Chlorine (total, free and combined)

---

probe | ECL/SCL  
range | depending on probe  
comp. | Chlorine in Temperature

### Hydrogen peroxyde

---

probe | SCL9  
range | depending on probe  
comp. | Chlorine in Temperature

### Bromine

---

probe | SBR  
range | depending on probe  
comp. | Chlorine in Temperature

### Ozone

---

probe | SCL10  
range | depending on probe  
comp. | Chlorine in Temperature

### Chlorine Dioxide

---

probe | SCL2  
range | depending on probe  
comp. | Chlorine in Temperature

### Paracetic Acid

---

probe | SCL11  
range | depending on probe  
comp. | Chlorine in Temperature

## CHANNEL 3 - MTOWER PLUS | CD/PH/RH only

### ORP

---

probe | ERH  
range | 0/1000 mV  
comp. | Temperature

# MTOWER Series | MTOWER 1 OR 2 CHANNELS

## Single or double parameters control system for cooling towers

### MTOWER 1CH or 2CH BASIC | USB | ETH | GSM | WIFI | MODBUS

MTOWER 1CH and MTOWER 2CH controllers are a series of fully feature control systems for cooling towers.

MTOWER 1CH manages one parameter: conductivity or inductive conductivity (to specify on order) and temperature. Probes are not included.

MTOWER 2CH manage simultaneously two parameters: pH or ORP or chlorine, conductivity or inductive conductivity (to specify on order) and temperature. Probes are not included.

They can be remotely controlled through the exclusive web management system ERMES.

#### Optional configurations:

MTOWER 2CH + mA output

MTOWER 2CH + 12VDC or 24VDC power supply



#### ALARMS

- No water flow alarm
- 2 product level alarms
- Bleed timeout alarm

#### INPUTS

- 6 product level inputs
- 2 water meter inputs
- Flow input
- Temperature probe input
- Stand-by input

#### OUTPUTS

- mA output

 **ERMES**  
digital services

 **Modbus**

INPUT AND OUTPUT SHOWN IN RED ARE TO BE CONSIDERED AS OPTIONAL.

## CHANNEL 1 - MTOWER 1CH | CD MTOWER 2CH | CD/PH, CD/RH, CD/CL and CD/TRC

14 | 15



### Conductivity

probe | ECD/EICD  
range | 0/300,0 µS  
0/3000 µS  
0/30,0 mS  
0/300,0 mS  
comp. | Temperature

### Inductive conductivity

probe | ECDIND  
range | 0/3,000 mS  
0/30,00 mS  
0/300,0 mS  
comp. | Temperature

## CHANNEL 2 - MTOWER 2CH | CD/PH only

### pH

probe | EPH  
comp. | pH in Temperature - ECL6  
range | 0-14 pH  
comp. | Temperature

## CHANNEL 2 - MTOWER 2CH | CD/RH only

### ORP

probe | ERH  
range | 0/1000 mV  
comp. | Temperature

## CHANNEL 2 - MTOWER 2CH | CD/CL only

### Chlorine (total, free and combined)

probe | ECL/SCL  
comp. | Chlorine in Temperature  
range | depending on probe

### Hydrogen peroxyde

probe | SCL9  
comp. | Chlorine in Temperature  
range | depending on probe

### Bromine

probe | SBR  
comp. | Chlorine in Temperature  
range | depending on probe

### Ozone

probe | SCL10  
comp. | Chlorine in Temperature  
range | depending on probe

### Chlorine Dioxide

probe | SCL2  
comp. | Chlorine in Temperature  
range | depending on probe

### Paracetic Acid

probe | SCL11  
comp. | Chlorine in Temperature  
range | depending on probe

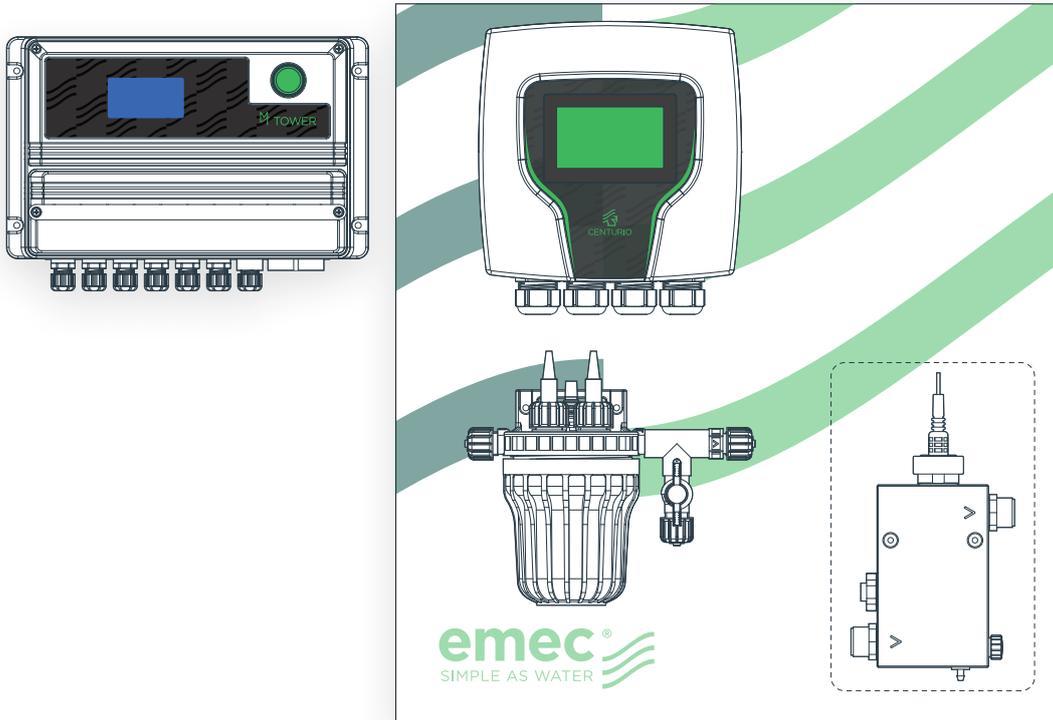
## CHANNEL 2 - MTOWER 2CH | CD/TRC only

### Tracers

probe | ETRC2  
range | 0/9999,9 ppm

# Basic solutions

## Pre-assembled panel with Centurio Tower or MTower systems



### FEATURES

Panel with MTOWER controller, for managing the bleed valve and chemical measurement and dosing, and for measuring the make-up and bleed flow rate.

Available in 4 versions: Conductivity (only); Conductivity/PH; Conductivity/RH; Conductivity/PH/RH.

**Optional:** Also available with Centurio Tower controller  
Also available with customised colour background

### CONDUCTIVITY

controller | MTOWER-CD

controller | MTOWER-CD-PH

controller | MTOWER-CD-RH

controller | MTOWER-CD-PH-RH

p. holder | NPED4

p. holder | NPED4

p. holder | NPED4

p. holder | NPED4

probe | ECDCCPT1

probe | ECDCCPT1-EPHS

probe | ECDCCPT1-ERHS

probe | ECDCCPT1-EPHS-ERHS

### INDUCTIVE CONDUCTIVITY

controller | MTOWER-CDIND

controller | MTOWER-CDIND-RH

controller | MTOWER-CDIND-pH

controller | MTOWER-CDIND-PH-RH

p. holder | MANIFOLD-E-3

p. holder | MANIFOLD-E-3  
NPED1

p. holder | MANIFOLD-E-3  
NPED1

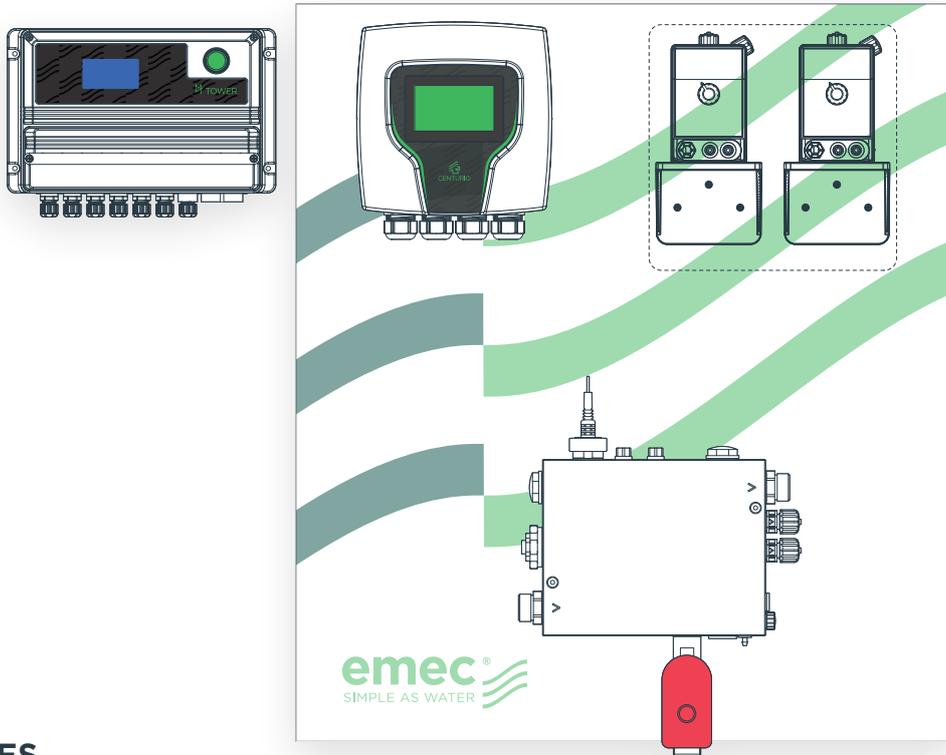
p. holder | MANIFOLD-E-3  
NPED1

probe | ECDCCPT1

probe | ECDCCPT1-EPHS

probe | ECDCCPT1-ERHS

probe | ECDCCPT1-EPHS-ERHS



### FEATURES

Panel with MTOWER controller, for managing the bleed valve and chemical dosing, equipped with 2 dosing pumps and make-up and bleed flow measurement. Equipped with MANIFOLD, 1" controllable bleed valve, 2 dosing pumps, 2 injection points.

Available in 4 versions: Conductivity (only); Conductivity/PH; Conductivity/RH; Conductivity/PH/RH.

**Optional:** Also available with Centurio Tower controller  
Also available with customised colour background

### CONDUCTIVITY

<b>controller</b>   MTOWER-CD	<b>controller</b>   MTOWER-CD-PH	<b>controller</b>   MTOWER-CD-RH	<b>controller</b>   MTOWER-CD-PH-RH
<b>p. holder</b>   MANIFOLD 1EV	<b>p. holder</b>   MANIFOLD PLUS 1EV	<b>p. holder</b>   MANIFOLD PLUS 1EV	<b>p. holder</b>   MANIFOLD PLUS 1EV
<b>probes</b>   ECDCCPT1	<b>probes</b>   ECDCCPT1 EPHS	<b>probes</b>   ECDCCPT1 ERHS	<b>probes</b>   ECDCCPT1 EPHS ERHS
<b>pumps</b>   Up to 2x KMF1504 (with bracket)			

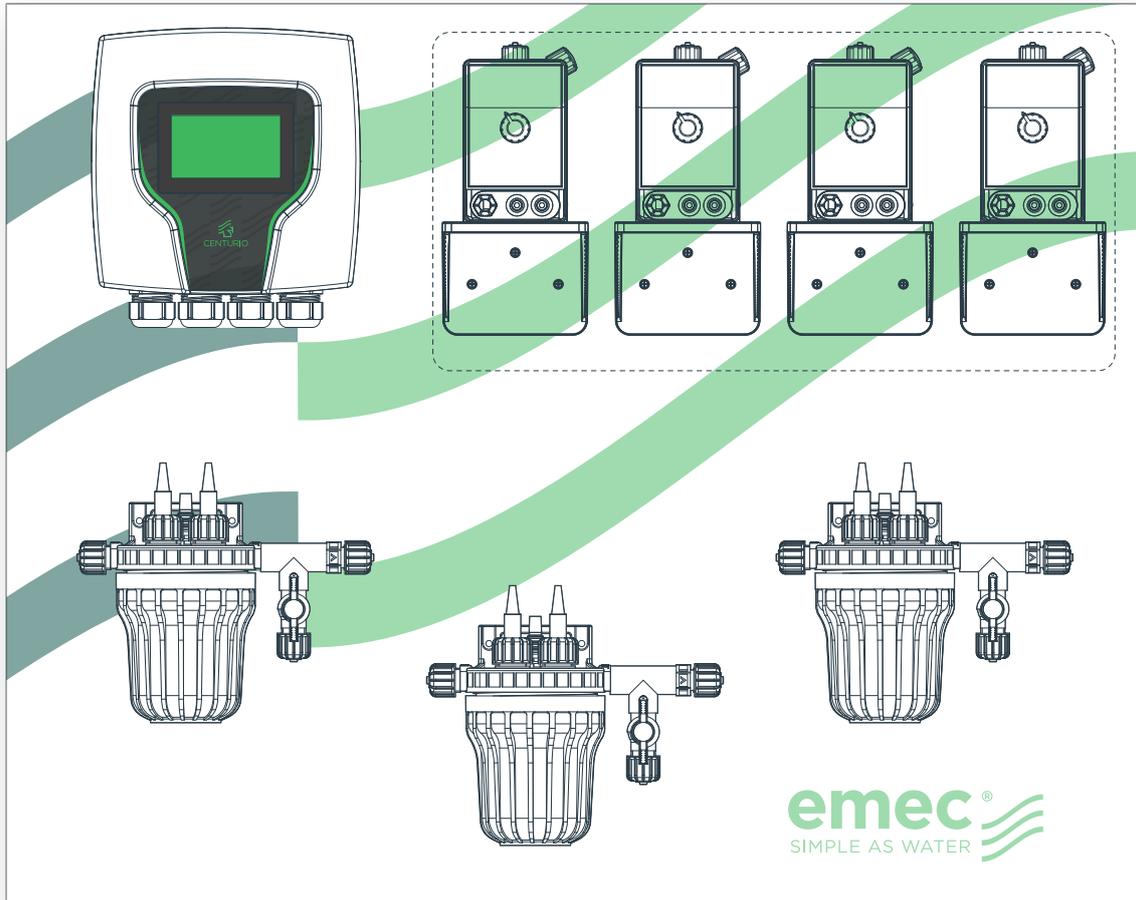
### INDUCTIVE CONDUCTIVITY

<b>controller</b>   MTOWER-CDIND	<b>controller</b>   MTOWER-CDIND-PH	<b>controller</b>   MTOWER-CDIND-RH	<b>controller</b>   MTOWER-CDIND-PH-RH
<b>p. holder</b>   MANIFOLD 1EV-IND	<b>p. holder</b>   MANIFOLD PLUS 1EV-IND	<b>p. holder</b>   MANIFOLD PLUS 1EV-IND	<b>p. holder</b>   MANIFOLD PLUS 1EV-IND
<b>probes</b>   ECDCCPT1	<b>probes</b>   ECDIND EPHS	<b>probes</b>   ECDIND ERHS	<b>probes</b>   ECDIND EPHS ERHS
<b>pumps</b>   Up to 2x KMF1504 (with bracket)			

The images on this page are for illustrative purposes only, for more information on possible configurations, please contact the sales department or your sales representative.

# Intermediate solutions

## Pre-assembled panel with Centurio Tower system



### FEATURES

Panel with CENTURIO PRO controller, up to 3 conductivities, therefore up to 3 purges, equipped with 4 dosing pumps: one for inhibitor in make-up function and 3 for biocide shock dosing. (Up to 6 purges can be implemented).

Available in 2 versions: Capacitive Conductivity and Inductive Conductivity.

**Optional:** Also available with customised colour background

### CONDUCTIVITY

**controller** | CENTURIO PRO-CD-CD-CD

**p. holder** | 3x NPED4

**probes** | 3x ECDCCPT

**pumps** | Up to 4x KMF1504  
(with bracket)

### INDUCTIVE CONDUCTIVITY

**controller** | CENTURIO PRO-CDIND-CDIND-CDIND

**p. holder** | 3x MANIFOLD-3-E

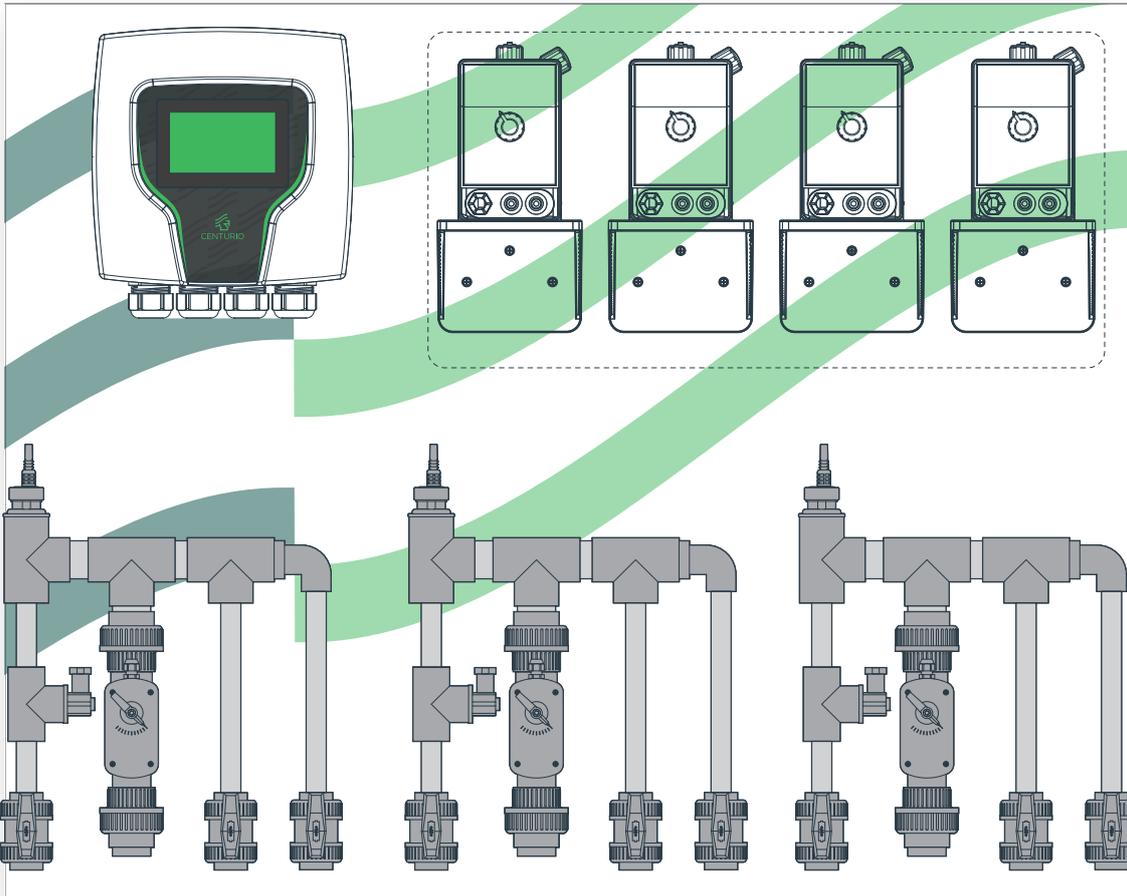
**probes** | 3x ECDIND

**pumps** | Up to 4x KMF1504  
(with bracket)

# Intermediate solutions

## Pre-assembled panel with Centurio Tower system

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### FEATURES

Panel with CENTURIO PRO controller, up to 3 conductivities, therefore up to 3 purges, equipped with EV and 4 dosing pumps: one for inhibitor in make-up function and 3 for biocide shock dosing. (Up to 6 purges can be implemented).

Available in 2 versions: Capacitive Conductivity and Inductive Conductivity.

**Optional:** Also available with customised colour background

### CONDUCTIVITY

**controller** | CENTURIO PRO-CD-CD-CD

**p. holder** | 3x PIPING with EV

**probes** | 3x ECDCCPT

**pumps** | Up to 4x KMF1504  
(with bracket)

### INDUCTIVE CONDUCTIVITY

**controller** | CENTURIO PRO-CDIND-CDIND-CDIND

**p. holder** | 3x PIPING with EV

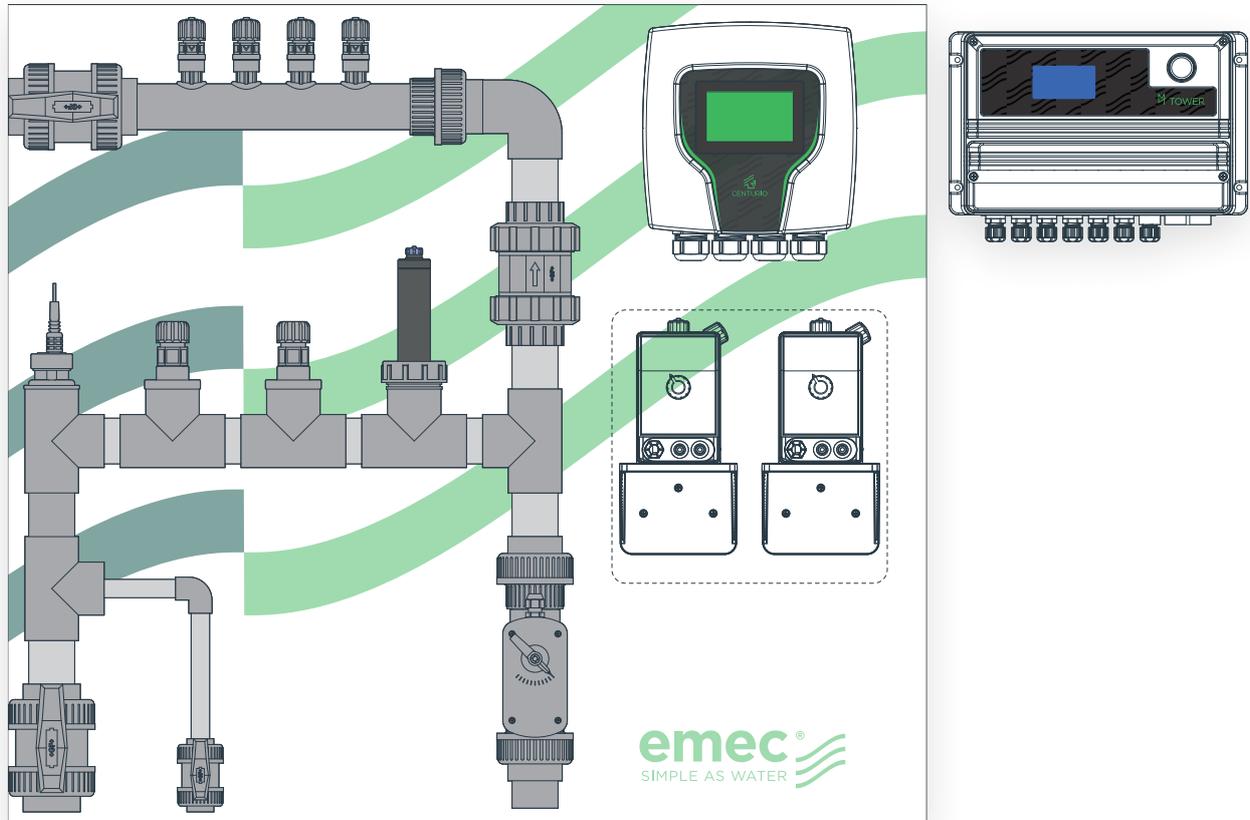
**probes** | 3x ECDIND

**pumps** | Up to 4x KMF1504  
(with bracket)

*The images on this page are for illustrative purposes only, for more information on possible configurations, please contact the sales department or your sales representative.*

# Intermediate solutions

## Pre-assembled panel with Centurio Tower or MTower systems



### FEATURES

Panel with CENTURIO/MTOWER controller, with three measurements (CD, pH and Redox), measurement and metering of make-up and purge flow, with PIPING for measurement, 1 1/4" purge and 4 injection points, equipped with 2 dosing pumps (expandable).

Available in 2 versions: Capacitive Conductivity and Inductive Conductivity.

**Optional:** Also available with customised colour background

### CONDUCTIVITY

**controller** | CENTURIO/MTOWER-CD-PH-RH

**p. holder** | PIPING with EV and injection points

**probes** | ECDCCPT  
EPHS  
ERHS

**pumps** | Up to 2x KMF1504  
(with bracket)

### INDUCTIVE CONDUCTIVITY

**controller** | CENTURIO/MTOWER-CD-PH-RH

**p. holder** | PIPING with EV and injection points

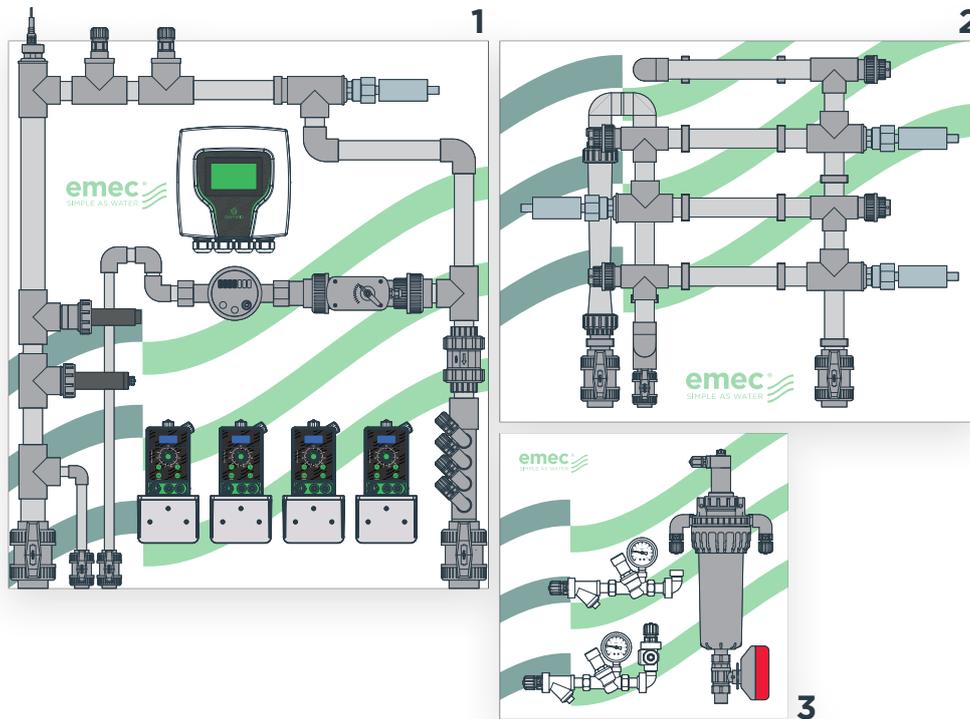
**probes** | ECDIND  
EPHS  
ERHS

**pumps** | Up to 2x KMF1504  
(with bracket)

# Top of the range solutions

## Modular pre-assembled panels with Centurio Tower system

20 | 21



### FEATURES

Top of the range panel with CENTURIO-TOWER controller, with up to 6 measurements (CD, pH and Redox, Tracer, Corrosion and Turbidity), measurement and metering of make-up and purge flow rate, with litre counter and valve on the panel, with PIPING for measurement, 1 1/4" purge and 4 injection points, equipped with 4 dosing pumps. With separate panels for turbidity probe and double/triple corrosion measurement.

The panel is modular so you can remove or put in probes, valves, dosing pumps.

Available in 2 versions: Capacitive Conductivity and Inductive Conductivity.

**Optional:** Also available with customised colour background

### 1 - CONDUCTIVITY

**controller** | CENTURIO

**p. holder** | PIPING with EV and injection points for purge flow rate measurement

**probes** | ECDCCPT  
ETRC2  
ECORR  
EPHS  
ERHS

**pumps** | Up to 4x KMF1504  
(with bracket)

### 1 - INDUCTIVE CONDUCTIVITY

**controller** | CENTURIO

**p. holder** | PIPING with EV and injection points for purge flow rate measurement

**probes** | ECDIND  
ETRC2  
ECORR  
EPHS  
ERHS

**pumps** | Up to 4x KMF1504  
(with bracket)

### 3- TURBIDITY

**p. holder** | NPED TORB

**probes** | ETORB2

**other** | Cleaning Kit

### 2 - CORROSION

**probes** | Up to 3x ECORR

**other** | Corrosion specimen holder kit

The images on this page are for illustrative purposes only, for more information on possible configurations, please contact the sales department or your sales representative.

# Series LDS | LDS OR LDS PLUS

LDS is a single reading system with setpoints

LDS PLUS is a single reading system with PID regulation

## LDS or LDS PLUS BASIC | USB | ETH | GSM | WIFI | MODBUS

LDS PLUS controllers are a series of single reading digital systems with PID regulation. LDS controllers are a series of single reading controllers that meet a wide range of applications.

Both of two have: easy control by encoder wheel, flow control, local & remote control, ERMES web communication, permanent data storage with system log, PT100 temperature probe, stand-by input, water meter input (only LDS PLUS), alarms, programmable delay at dosing start-up (up to 60 minutes), automatic temperature compensation, probe readout menu (LDSCDIND PLUS / LDSCDIND), different working modes [on/off, impulsive proportional, proportional PWM and fixed

PWM, PID (only LDS PLUS)], automatic or manual dosing activity, mA output (optional for LDS), mA water meter input (optional for LDS PLUS only), probe cleaning and 5 relays [2 setpoint; alarm; probe cleaning; circulation (only for LDS PLUS)].

### Optional configurations:

LD MULTICHANNEL PLUS + mA output

LD MULTICHANNEL PLUS + 12VDC or 24VDC power supply

LD MULTICHANNEL PLUS + LED strip



### ALARMS

- General alarm
- No water flow alarm
- Out of range alarm
- Level alarm
- Max dosing alarm
- Damaged probe alarm

### INPUTS

- Product level inputs
- Flow input
- mA water meter input (only for LDS PLUS)
- Temperature probe input
- Stand-by input

### OUTPUTS

- Alarm output
- mA output (optional for LDS)
- Proportional outputs
- Set points outputs (only for LDS PLUS)
- Relay outputs
- Opto coupled output (only for LDS PLUS)





**Conductivity**

---

probe | ECD/EICD  
 range | 0/300,0 µS - 0/3000 µS - 0/30,0 mS - 0/300,0 mS  
 comp. | Conductivity in temperature

CH 1 - LDS or LDS PLUS | CDIND only

**Inductive conductivity**

---

probe | ECDIND  
 range | 0/3,000 mS - 0/30,00 mS - 0/300,0 mS  
 comp. | Conductivity in temperature

CH 1 - LDS or LDS PLUS | PH only

**pH**

---

probe | EPH                      comp. | pH in Temperature - ECL6  
 range | 0-14 pH

CH 1 - LDS or LDS PLUS | RH only

**ORP**

---

probe | ERH  
 range | 0/1000 mV

CH 1 - LDS or LDS PLUS | CL only

**Chlorine (total, free and combined)**

---

probe | ECL/SCL                      comp. | Chlorine in Temperature  
 range | depending on probe

**Hydrogen peroxyde**

---

probe | SCL9                      comp. | Chlorine in Temperature  
 range | depending on probe

**Bromine**

---

probe | SBR                      comp. | Chlorine in Temperature  
 range | depending on probe

**Ozone**

---

probe | SCL10                      comp. | Chlorine in Temperature  
 range | depending on probe

**Chlorine Dioxide**

---

probe | SCL2                      comp. | Chlorine in Temperature  
 range | depending on probe

**Paracetic Acid**

---

probe | SCL11                      comp. | Chlorine in Temperature  
 range | depending on probe

CH 1 - LDS or LDS PLUS | ETORB2 only

**Turbidity**

---

probe | ETORB2  
 range | 0/4000 NTU

CH 1 - LDS or LDS PLUS | DO only

**Dissolved Oxygen**

---

probe | EOLUM  
 range | 20 mg/l O<sub>2</sub>  
 comp. | Temperature and pressure

CH 1 - LDS or LDS PLUS | TRC only

**Tracers**

---

probe | ETRC2  
 range | 0/9999,9 ppm

CH 1 - LDS or LDS PLUS | FL only

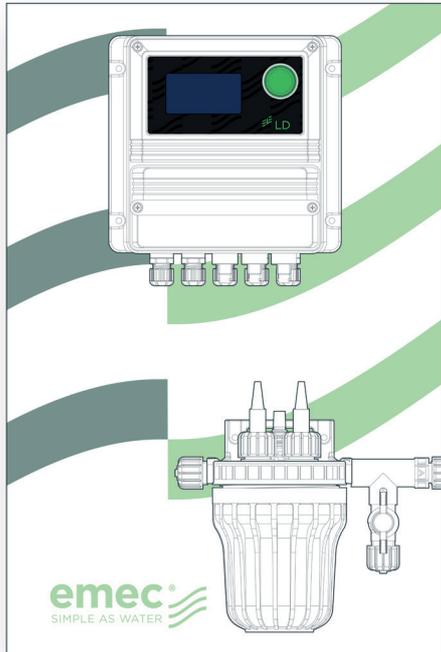
**Fluoride**

---

probe | EFL  
 range | conc. 0/3,00 ppm (0,01 ppm) - mV 0/1000,00 ppm (0,01 ppm)

# Basic solutions

## Pre-assembled panel with LDS system



### FEATURES

Panel with LDSCD controller for purge valve management, with socket probe-holder.

Avail. in 2 versions: Capacitive Conductivity and Inductive Conductivity.

**Optional:** Also available with customised colour background

### CONDUCTIVITY

controller | LDS-CD

p. holder | NPED4

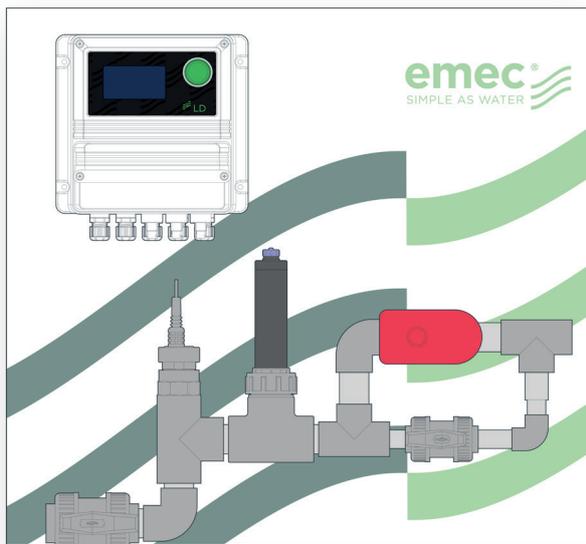
probe | ECDCCPT

### INDUCTIVE CONDUCTIVITY

controller | LDS-CDIND

p. holder | MANIFOLD-E-3

probe | ECDIND



### FEATURES

Panel with LDSCD controller for managing the 1" partitionable bleed valve, included in the panel.

Avail. in 2 versions: Capacitive Conductivity and Inductive Conductivity.

**Optional:** Also available with customised colour background

### CONDUCTIVITY

controller | LDS-CD

p. holder | PIPING with 1" EV

probe | ECDCCPT

### INDUCTIVE CONDUCTIVITY

controller | LDS-CDIND

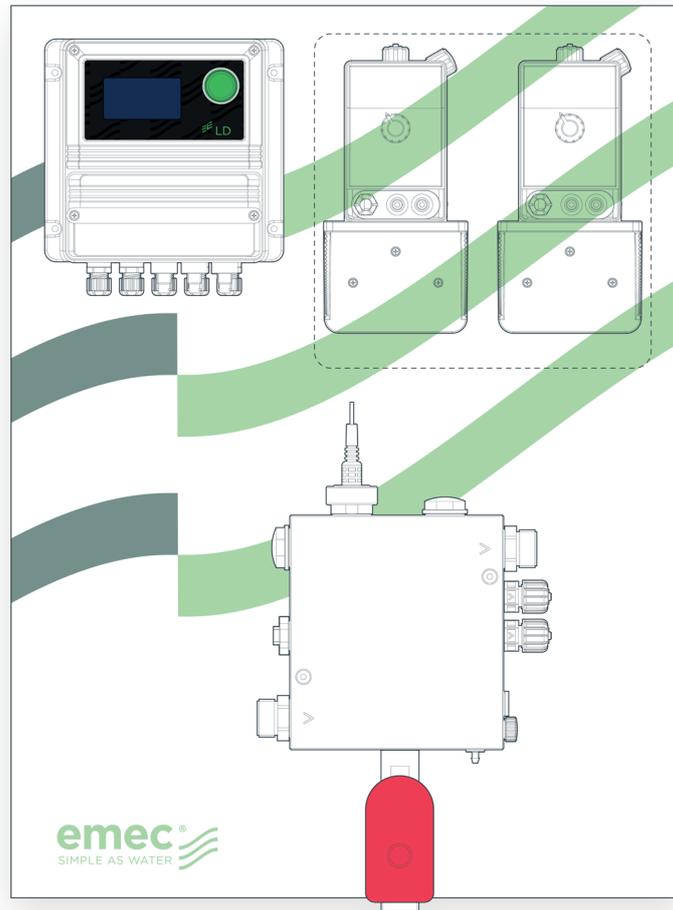
p. holder | PIPING with 1" EV

probe | ECDIND

# Intermediate solutions

## Pre-assembled panel with LDS system

24|25



### FEATURES

Panel with LDSCD controller for managing the 1" partitionable bleed valve, included in the panel, equipped with a shock timer pump and an inhibitor pump, with injection points.

Available in 2 versions: Capacitive Conductivity and Inductive Conductivity.

**Optional:** Also available with customised colour background

### CONDUCTIVITY

**controller** | LDS-CD

**p. holder** | MANIFOLD with 1" EV

**probes** | ECDCCPT

**pumps** | KMF1504 (with bracket)  
KEN1504 (with bracket)

### INDUCTIVE CONDUCTIVITY

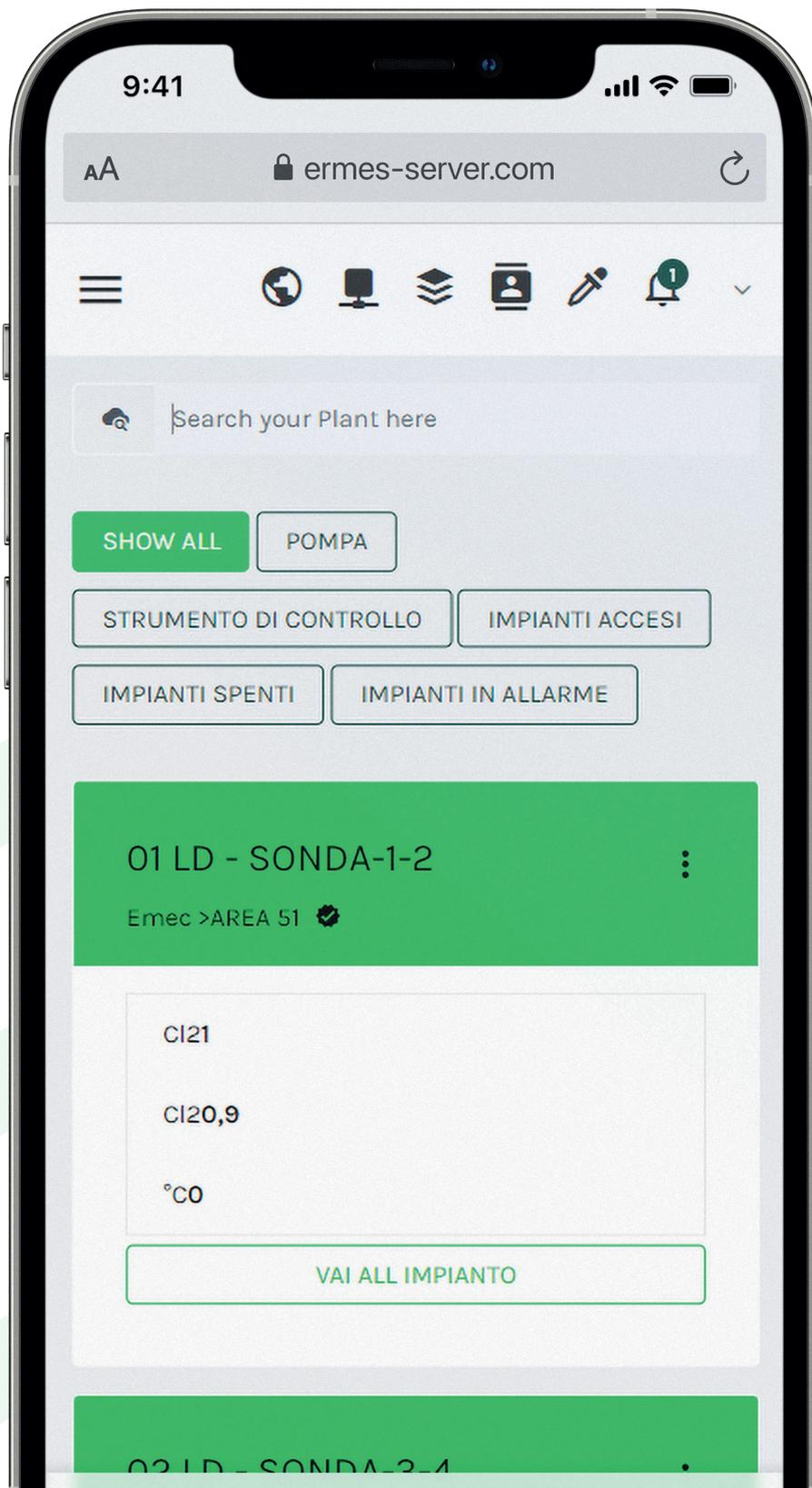
**controller** | LDS-CDIND

**p. holder** | MANIFOLD with 1" EV with 2 injection points

**probes** | 3x ECDIND

**pumps** | KMF1504 (with bracket)  
KEN1504 (with bracket)

# REMOTE MEASUREMENT AND CONTROL





## Remote measurement and control

Through ERMES online service you can remotely control and regulate all the parameters of all EMEC enabled products and interactively monitor probes, instrument inputs, products level, temperature and setpoints.

### HOW DOES ERMES WORK?

Enter [www.ermes-server.com](http://www.ermes-server.com), register for free, configure and name your systems. All EMEC controllers with encoder and ETHERNET or 3G/4G configuration will be immediately connected and available.

In addition to the remote control, through ERMES you can receive, via email, alarm messages with various report options on the status of your systems, including loss of communication.

If you have a controller with 3G/4G configuration you can also receive reports on your phone via SMS.

On request, the controllers can be supplied with a SIM card and mobile data subscription (only on controllers equipped with a 3G/4G module. Subscription paid by the customer).

### ADVANTAGES

- Less plant intervention and inspections.
- Reports on the current status of the network's devices and connections (probes, outputs, alarms, setpoints)
- Instant alarm notifications via sms or email
- Data report of all plant systems
- Activity log like graphs and charts that can be downloaded on your PC (excel or pdf)

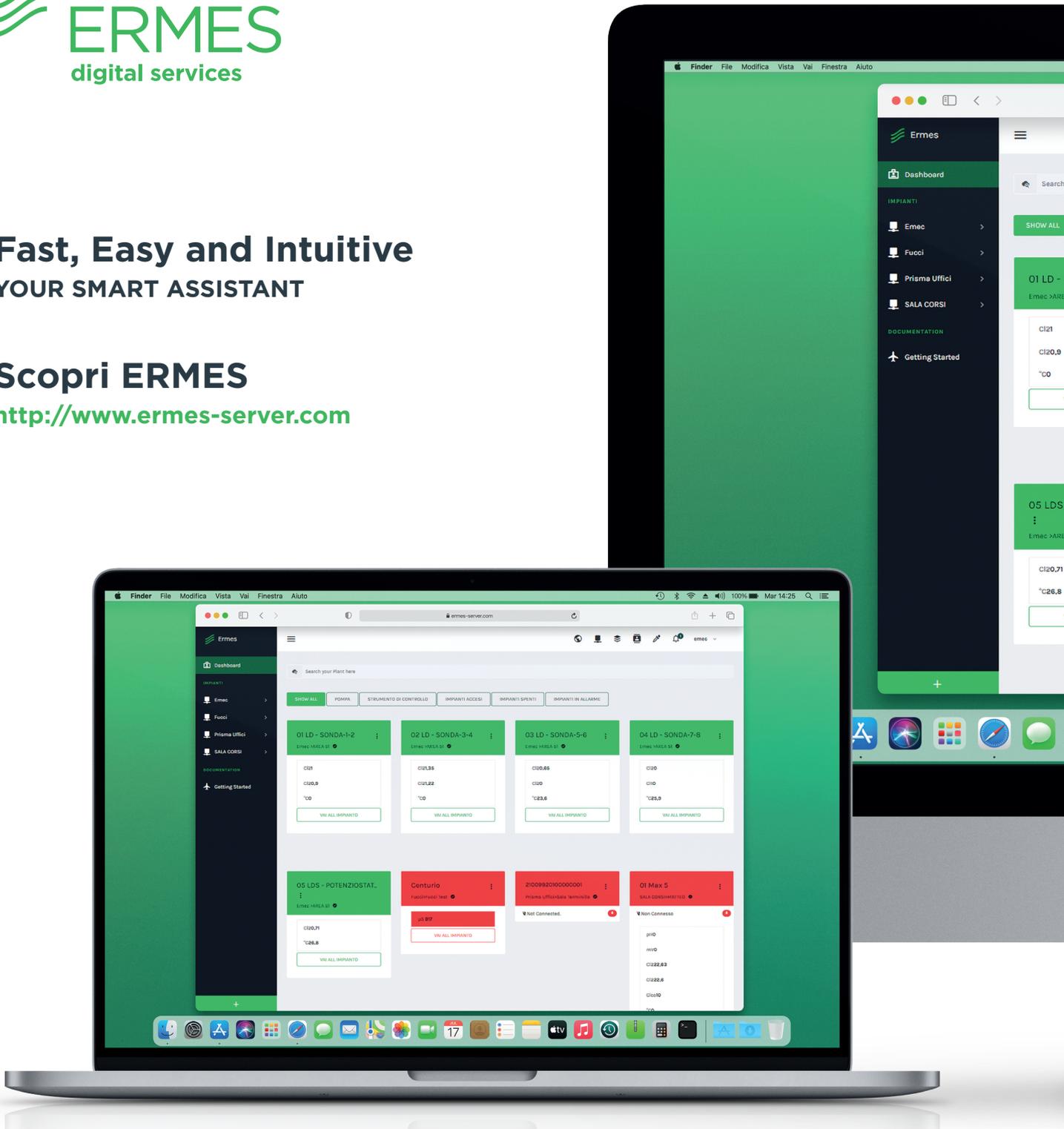
### EMEC COMPATIBLE SYSTEMS for Cooling Towers:

- CENTURIO TOWER (p. 8-9)
- M-TOWER PLUS (p. 10-11)
- M-TOWER 2 CH (p. 12-13)
- M-TOWER (p. 12-13)
- LDS PLUS (p. 20-21)
- LDS (p. 20-21)

CONFIGURATION	FEATURES	CONNECTION TYPE	REQUIREMENTS	FUNCTIONS
<b>BASIC</b>	/	/	/	RS485 link to EMEC instruments
<b>ADVANCED USB</b>	USB	Download data log from controller to Usb drive	/	RS485 link to other EMEC instruments Data Log recording on USB drive
<b>ETHERNET</b>	LAN network	Remote control via WEB APP ERMES ( <a href="http://www.ermes-server.com">www.ermes-server.com</a> )	LAN (RJ-45) network	RS485 link to other EMEC instruments ERMES Web App (PC, smartphone, tablet) Email Alarm messages
<b>3G/4G</b>	MOBILE connection	Remote control via WEB APP ERMES ( <a href="http://www.ermes-server.com">www.ermes-server.com</a> )	Mobile Network Coverage	RS485 link to other EMEC instruments ERMES Web App (PC, smartphone, tablet) Email/SMS Alarm messages
<b>MODBUS</b>	PLC connection to other devices via RS485 or TCP/IP (only Centurio)	PLC plant management	/	PLC connection output for parameters reading/setting
<b>WIFI</b>	WIFI connection between instrument and web	Remote control via WEB APP ERMES ( <a href="http://www.ermes-server.com">www.ermes-server.com</a> )	WIFI Network Coverage	RS485 link to other EMEC instruments ERMES Web App (PC, smartphone, tablet) Email Alarm messages

**Fast, Easy and Intuitive**  
YOUR SMART ASSISTANT

**Scopri ERMES**  
<http://www.ermes-server.com>



**MULTILINGUE  
WEB PLATFORM**

ERMES interface is available in different languages: English, Italian, French and German.



**MULTIPLE LEVELS  
ACCESS**

Adding more users into your system and setting different access levels for every plant.



**PUSH STATUS  
NOTIFICATIONS**

Setting of push notifications about your plants status to be sent via SMS or email.



### EVERYTHING UNDER CONTROL

Real-time display of all parameters of your plants and status check of all the functioning probes.



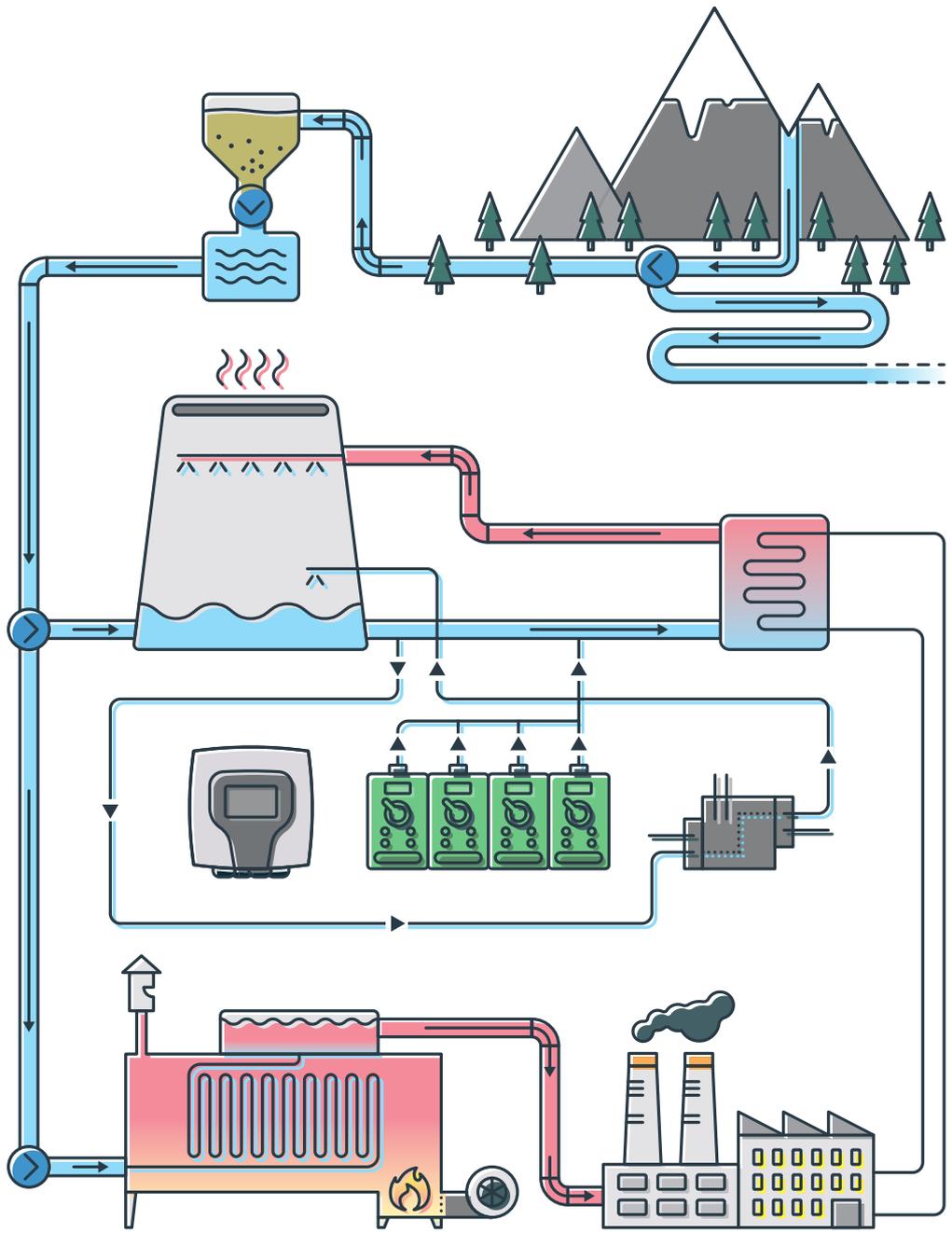
### REAL-TIME OPERATIONS

Real-time managing and setting of all parameters of your plants.



### REAL-TIME GRAPHS VISUALIZATION

Displaying all parameters of your plants as graphs, both from real-time data and from history of saved data.



**emec**<sup>®</sup>  
SIMPLE AS WATER





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